EUROBOOR

FOR PROFESSIONALS BY PROFESSIONALS



CATALOG **2011/2012**



FOR PROFESSIONALS BY PROFESSIONALS

Yvestos Welding Services - The Netherlands
Project: Railway track repair work - Rotterdam Central Station August 2011



35 YEARS OF INNOVATION



Time flies. Almost 35 years ago we were the first company to put the magnetic drilling system on the market. Back then we did this as a distributor on behalf of the Dutch market.

I joined the family business in 1982 which at the time had no more than four employees. Through the years we always wanted to do things better. "Listen properly to customers' wishes and make sure you live up to expectations" ... that's what my father

used to tell me time and again. His advice continues to be one of the strong pillars this company's success is based on. We consider customers to be our partners as well given the fact that our best product developments are in line with their requirements. The added value is that we are perfectly familiar with both our products and the customer's individual situation which means we will always come up with the best solution.

Thanks to this mentality today Euroboor has become a manufacturer specialising in portable industrial metal cutting tools.



Albert Koster

Managing Director

Index

Foreword	1
Index	2
For Professionals by Professionals	3
MAGNETIC DRILLING MACHINES	
EC0.32	8
EC0.32-T	10
EC0.40/2	12
EC0.50	14
EC0.50-T	16
EC0.80/4	18
EC0.100/4	20
ECO.100/4 D	22
AIR.52/3	24
ANNULAR CUTTERS	27
HSS	28
HSS-Co	32
ТСТ	34
Hss annular cutter sets	36
Pilot pins	37
Twist drills 19,05 weldon shank	38
Countersink drills	38
Twist drills	39
Twist drill sets	40
ACCESSOIRIES	43
Coolant system	44
Morse tapers	44
Extension adapters	45
Power assists	45
Drill chuck adaptors	46
Morse taper adaptors	46
Weldon adaptors	47
Pipe adaptor kit	47
Machine cases	48
Vacuum adaptor kit	49
Personel safety equipment	49
Measuring tools	49

Other accessories 50 Cutting oil 51 Taps - through holes 54 Taps - blind holes 55 Tapping chucks 56 Tap collets 57 Machine tapping set 57 BEVELING MACHINES 59 LKF.200 60 LKF.450/2 62 Cutting plates 64 Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type B - Cylinder with end cut 67 Type D - Ball 68 Type E - Oval 68 Type F - Ball nosed cylinder 67 Type B - Goval 68 Type F - Ball nosed tree 69 Type K - 90 degree cone 70 Type K - 90 degree cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/3 75 EDC.140<		
TAPPING TOOLS 53 Taps - through holes 54 Taps - blind holes 55 Tapping chucks 56 Tap collets 57 Machine tapping set 57 BEVELING MACHINES 59 LKF.200 60 LKF.450/2 62 Cutting plates 64 Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type F - Ball nosed tree 68 Type F - Ball nosed tree 69 Type H - Flame 69 Type K - 90 degree cone 70 Type L - Ball nosed tree 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades <td< td=""><td></td><td></td></td<>		
Taps - through holes 54 Taps - blind holes 55 Tapping chucks 56 Tap collets 57 Machine tapping set 57 BEVELING MACHINES 59 LKF.200 60 LKF.450/2 62 Cutting plates 64 Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type F - Ball nosed tree 68 Type F - Ball nosed tree 69 Type H - Flame 69 Type J - 60 degree cone 70 Type L - Ball nosed tree 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions </td <td>Cutting oil</td> <td>51</td>	Cutting oil	51
Taps - through holes 54 Taps - blind holes 55 Tapping chucks 56 Tap collets 57 Machine tapping set 57 BEVELING MACHINES 59 LKF.200 60 LKF.450/2 62 Cutting plates 64 Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type F - Ball nosed tree 68 Type F - Ball nosed tree 69 Type H - Flame 69 Type J - 60 degree cone 70 Type L - Ball nosed tree 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions </td <td>T. DDW 0 TO 01 0</td> <td>50</td>	T. DDW 0 TO 01 0	50
Taps - blind holes 55 Tapping chucks 56 Tap collets 57 Machine tapping set 57 BEVELING MACHINES 59 LKF.200 60 LKF.450/2 62 Cutting plates 64 Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type F - Ball nosed tree 68 Type F - Ball nosed tree 69 Type H - Flame 69 Type J - 60 degree cone 70 Type L - Ball nosed tree 70 Type N - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79		
Tapping chucks 56 Tap collets 57 Machine tapping set 57 Machine tapping set 57 Machine tapping set 57 Machine tapping set 57 LKF.200 60 LKF.250/2 62 Cutting plates 64 Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type D - Ball nosed cylinder 67 Type D - Ball 68 Type F - Ball nosed tree 68 Type F - Ball nosed tree 69 Type H - Flame 69 Type K - 90 degree cone 70 Type L - Ball nosed tree 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw b		
Tap collets 57 Machine tapping set 57 Machine tapping set 57 BEVELING MACHINES 59 LKF.200 60 LKF.250/2 62 Cutting plates 64 Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type F - Ball nosed tree 68 Type F - Ball nosed tree 69 Type H - Flame 69 Type J - 60 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79		
Machine tapping set 57 BEVELING MACHINES 59 LKF.200 60 LKF.450/2 62 Cutting plates 64 Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type F - Ball nosed tree 68 Type G - Arc pointed tree 69 Type H - Flame 69 Type J - 60 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Tapping chucks	
BEVELING MACHINES 59 LKF.200 60 LKF.450/2 62 Cutting plates 64 Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type F - Ball nosed tree 68 Type G - Arc pointed tree 69 Type H - Flame 69 Type K - 90 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Tap collets	57
LKF.200 60 LKF.450/2 62 Cutting plates 64 Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type F - Ball nosed tree 68 Type F - Ball nosed tree 69 Type H - Flame 69 Type J - 60 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Machine tapping set	57
LKF.200 60 LKF.450/2 62 Cutting plates 64 Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type F - Ball nosed tree 68 Type F - Ball nosed tree 69 Type H - Flame 69 Type J - 60 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79		
LKF.450/2 62 Cutting plates 64 Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type F - Ball nosed tree 68 Type G - Arc pointed tree 69 Type H - Flame 69 Type K - 90 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79		
Cutting plates 64 Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type E - Oval 68 Type F - Ball nosed tree 68 Type G - Arc pointed tree 69 Type H - Flame 69 Type J - 60 degree cone 70 Type K - 90 degree cone 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	LKF.200	60
Milling heads 65 Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type E - Oval 68 Type F - Ball nosed tree 68 Type G - Arc pointed tree 69 Type H - Flame 69 Type J - 60 degree cone 70 Type K - 90 degree cone 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	LKF.450/2	62
Rotary Burrs 66 Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type E - Oval 68 Type F - Ball nosed tree 68 Type G - Arc pointed tree 69 Type H - Flame 69 Type K - 90 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Cutting plates	64
Type A - Cylinder without end cut 67 Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type E - Oval 68 Type F - Ball nosed tree 68 Type G - Arc pointed tree 69 Type H - Flame 69 Type J - 60 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Milling heads	65
Type B - Cylinder with end cut 67 Type C - Ball nosed cylinder 67 Type D - Ball 68 Type E - Oval 68 Type F - Ball nosed tree 68 Type G - Arc pointed tree 69 Type H - Flame 69 Type J - 60 degree cone 70 Type K - 90 degree cone 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Rotary Burrs	66
Type C - Ball nosed cylinder 67 Type D - Ball 68 Type E - Oval 68 Type F - Ball nosed tree 68 Type G - Arc pointed tree 69 Type H - Flame 69 Type J - 60 degree cone 69 Type K - 90 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Type A - Cylinder without end cut	67
Type D - Ball 68 Type E - Oval 68 Type F - Ball nosed tree 68 Type G - Arc pointed tree 69 Type H - Flame 69 Type J - 60 degree cone 70 Type K - 90 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Type B - Cylinder with end cut	67
Type E - Oval 68 Type F - Ball nosed tree 68 Type G - Arc pointed tree 69 Type H - Flame 69 Type J - 60 degree cone 69 Type K - 90 degree cone 70 Type L - Ball nosed tree 70 Type N - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Type C - Ball nosed cylinder	67
Type F - Ball nosed tree 68 Type G - Arc pointed tree 69 Type H - Flame 69 Type J - 60 degree cone 70 Type K - 90 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Type D - Ball	68
Type G - Arc pointed tree 69 Type H - Flame 69 Type J - 60 degree cone 69 Type K - 90 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Type E - Oval	68
Type H - Flame 69 Type J - 60 degree cone 69 Type K - 90 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Type F - Ball nosed tree	68
Type J - 60 degree cone 69 Type K - 90 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Type G - Arc pointed tree	69
Type K - 90 degree cone 70 Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Type H - Flame	69
Type L - Ball nosed tree 70 Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Type J - 60 degree cone	69
Type M - Cone 70 Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Type K - 90 degree cone	70
Type N - Inverted cone 71 Rotary Burrs sets 72 SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Type L - Ball nosed tree	70
SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Type M - Cone	70
SAWING MACHINES 73 EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Type N - Inverted cone	71
EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	Rotary Burrs sets	72
EHC.230/2V 74 EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79		
EHC.230/3 75 EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	SAWING MACHINES	73
EDC.140 76 EBS.400 77 Saw blades 78 General terms and conditions 79	EHC.230/2V	74
EBS.400 77 Saw blades 78 General terms and conditions 79	EHC.230/3	75
Saw blades 78 General terms and conditions 79	EDC.140	76
General terms and conditions 79	EBS.400	77
	Saw blades	78
	General terms and conditions	79
Notes 80	Notes	80

ther accessories	50
utting oil	51
APPING TOOLS	53
aps - through holes	54
ps - blind holes	55
apping chucks	56
up collets	57
achine tapping set	57
EVELING MACHINES	59
(F.200	60
(F.450/2	62
utting plates	64
illing heads	65
otary Burrs	66
pe A - Cylinder without end cut	67
pe B - Cylinder with end cut	67
pe C - Ball nosed cylinder	67
pe D - Ball	68
rpe E - Oval	68
pe F - Ball nosed tree	68
pe G - Arc pointed tree	69
rpe H - Flame	69
rpe J - 60 degree cone	69
rpe K - 90 degree cone	70
rpe L - Ball nosed tree	70
rpe M - Cone	70
pe N - Inverted cone	71
otary Burrs sets	72
AWING MACHINES	73
HC.230/2V	74
HC.230/3	75
DC.140	76
3S.400	77
aw blades	78
eneral terms and conditions	79
ntes	80

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Internet

Internet

Photography



For professionals by professionals

Euroboor, a family business specialised in Industrial Portable Tools, was founded in 1977 as a sole proprietorship. Today the company is proud of its 110 employees and is actively involved in 58 countries.



At the Euroboor Company we are constantly upgrading our technology to provide our customers with leading edge products that perform. Not only do we provide our customers with top quality machining and tooling, we know that to keep them coming back to the Euroboor Company we must provide superior customer care and top quality performance.

Through our 35 years of experience, we have recognized that providing superior service does not end with a quality product - it takes products, service, and performance. We pride ourselves on being a value-added operation, offering you service from beginning to end and everywhere in between.

Products

Euroboor presents the best of the best in this industry. We produce and supply our customers with products they can count on and quality they expect to receive. At present Euroboor products are represented and available in 58 countries worldwide.

Euroboor's product selection includes Magnetic drilling machines, Annular Cutters, Beveling machines, Sawing machines and many accessories. For each single product the emphasis is on safety, diversity and quality. We provide an extensive package of expert products.

Quality guaranteed

At each production phase all Euroboor tools are

subjected to the strictest quality checks. Quality inspectors study each component with the utmost care to guarantee nothing but the best quality.

Once all tested products have been packaged, they are stored in the factory warehouses. Subsequently machines are randomly taken away from stock, dismantled entirely at the test centre, accurately remeasured and checked. When everything is seen to be in perfect order the products may leave the factory.

Service and support

Not only does Euroboor provide top quality equipment, we bring you uncompromised service as well. Our knowledgeable sales staff is on call 24 hours a day to answer your questions or provide on-site service. We ensure our customers they can depend upon our support. Moreover we can communicate in 7 languages: Dutch, English, German, French, Italian, Russian and Romanian.

Euroboor dedicates careful attention to informing the distribution partners. By offering intensive support to our dealers/wholesalers we help them choose the right products.

Also, we are happy to provide practical and technical information. But we have much more to offer. We are perfectly aware of the fact that customers prefer smaller stocks more often. So we ensure prompt and frequent delivery.















Intertek

In order to gain faster, more efficient entry to any market in the world, all Euroboor's Magnetic Drilling Machines are thoroughly tested by Intertek, an internationally well-known company who offers efficient product testing, inspection and certification solutions.

For North America and Canada we have the ETL Mark, for Europe we have the CE, GS and S Mark and for Australia we have the EMC Mark.

Technical Service Department

One of Euroboor's unique selling points is our 'in house' Technical Service Department. Our dedicated engineers are mainly responsible for maintenance and repair on Magnetic Drilling Machines. But also, product development and testing new machines is a key activity.



Service vehicles

Euroboor's service vehicles provide yet another special service. Should dealers be unable to answer customers' questions, they may call us.

The GPS Vehicle Tracking System service means vehicles can be traced to make sure they reach clients promptly. All drivers are experienced engineers with expert knowledge. Inside the vehicles all common parts are kept in stock. This service means great advantages for all parties involved.

Euroboor and exhibitions



Since its foundation Euroboor has been attending exhibitions. At first this was only focussed on the Dutch Market, but since 2009 we have exhibited at international fairs like the International Hardware Fair in Cologne and the EMO in Hannover (both in Germany).

In the near future we will also be joining fairs in Eastern Europe, North- and South America and Asia. Our website will be providing detailed information on a regular basis.

Vertical Information Portal

The Euroboor's Vertical Information Portal, www.euroboor.com will contain information in many languages about magnetic drilling technology, tools and accessories for the Metal Cutting Industry.

Besides this we will provide news, editorial content, digital publications and e-commerce capabilities. In the near future we will also provide dynamic multimedia applications including social networking, video posting and blogging.









MAGNETIC DRILLING MACHINES

Safety

All Euroboor electrical tools are designed for the world market. Obviously all user safety regulations have been met.

There are general regulations which apply within Europe though various countries have their own interpretations. Euroboor has taken all of these requirements into account and therefore puts nothing but the safest products into the market.

Quality control

All Euroboor electrical tools are meticulously tested and checked a number of times. In the unlikely event of defects or malfunctions, Euroboor will repair any defect or malfunction provided the warranty conditions are met. In principle, no warranty applies to machinery which is hired. If the user dismantles the machine, the warranty is void.

Warranty

Without exception, all Euroboor magnetic drilling machines are subjected to the strictest quality checks at every stage. Quality inspectors examine every part with great care and accuracy, in order to guarantee top-quality products.

Once the products have been packaged with instructions and the warranty, they are stored in the factory warehouse. Machines are then randomly taken from stock and dismantled, accurately gauged and inspected at the test centre. Only when every aspect is seen to be in order do the products leave the factory. This also helps ensure Euroboor quality.

Complete delivery

The ECO.32, ECO.32-T, ECO.40/2, ECO.50 and ECO.50-T are supplied in a professional plastic carrying case.

The ECO.80/4 and the ECO.100/4 are packaged in a handy trolley with two wheels and a retractable handle.





EC0.32

MAGNETIC DRILLING MACHINE UP TO ø32 MM



The ECO.32 has been the best selling Magnetic drilling machine in recent years. The efficient basic model has been provided with an eager single speed 900W motor. At no more than 10.2 kg the ECO.32 is the lightest and most compact Magnetic drilling machine in the ECO series.



8



ANNULAR CUTTERS TWIST DRILLS LENGTH WIDTH HEIGHT 370 mm 150 mm STROKE WEIGHT 11 kg MAGNET (L x W) MAGNETIC FORCE 1500 kg MOTOR POWER 1050 W TOTAL POWER 1160 W SPEED (I) 100 - 450 min-1 SPINDLE 19,05 mm Weldon AVAILABLE 110-120 en 220-240 Volt

PAGE 42 - 57



STANDARD DELIVERY		
ORDER CODE	DESCRIPTION	PAGE
KSP.Q	Coolant system (new model) with Quick Connect	44
020.0145	Coolant ring Quick Connect for KSP.Q	44

ADDITIONAL PRO	DUCTS AVAILABLE	
ORDER CODE	DESCRIPTION	PAGE
IBK.13	Drill chuck ø1,5 - 13 mm, 1/2" x 20 UNF (inner)	46
IBK.15	Adaptor 1/2"x 20 UNF (inner) - 1/2"x 20 UNF (outer)	47
IBK.14	Adaptor 19,05 mm Weldon (outer) - 1/2" x 20 UNF (outer)	47
020.0116Q	Spindle 1/2"x 20 UNF- 19,05 mm Weldon Quick Connect	44
HCS.KIT	Annular cutter set with 19,05 mm Weldon shank (2x ø14 2x ø18 2x ø22 mm, including 1x pilot pin)	36
SSPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 30 mm (Increasing by 1 mm increments)	38
SPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 55 mm (Increasing by 1 mm increments)	38
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 1 mm increments)	40



ECO.32-T

MAGNETIC DRILLING/THREADING MACHINE UP TO ø32 MM





Need to drill and tap a M16 hole at a 13 meter height? Surely you could use some help. The ECO.32-T was designed to complete your tailor-made work. Improved operation and ergonomics will keep you mobile, which is perfect for construction work on site or at the workshop.





ANNULAR CUTTERS TWIST DRILLS M3 - M16 THREADING COUNTERSINKING ø10 - 25 mm LENGTH 240 mm WIDTH HEIGHT STROKE 11 kg

MAGNET (L x W)	160 x 80 mm
MAGNETIC FORCE	1500 kg
MOTOR POWER	1050 W
TOTAL POWER	1160 W
SPEED	(I) 100 - 450 min-1
SPINDLE	19,05 mm Weldon
AVAILABLE	110-120 and 220-240 Volt
ORDER CODE:	
EC0.32-T	
ACCESSORIES:	
PAGE 42 - 57	
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STANDARD DELIVERY		
ORDER CODE	DESCRIPTION	PAGE
KSP.Q	Coolant system (new model) with Quick Connect	44
020.0145	Coolant ring Quick Connect for KSP.Q	44
TCM.10-16	Tap holders M10-M16	57

ADDITIONAL PRO	ODUCTS AVAILABLE	
ORDER CODE	DESCRIPTION	PAGE
IBK.13	Drill chuck ø1,5 - 13 mm, 1/2" x 20 UNF (inner)	46
IBK.14	Adaptor 19,05 mm Weldon (outer) - 1/2" x 20 UNF (outer)	47
IBK.15	Adaptor 1/2"x 20 UNF (inner) - 1/2"x 20 UNF (outer)	47
020.0116Q	Spindle 1/2"x 20 UNF - 19,05 mm Weldon Quick Connect	44
HCS.KIT	Annular Cutter set with 19,05 mm Weldon shank	36
	(2x ø14 2x ø18 2x ø22 mm, including 1x pilot pin)	
SCE.25	Countersink drill 10-25 mm with 19,05 mm Weldon shank	38
SSPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 30 mm	38
	(Increasing by 1 mm increments)	
SPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 55 mm	38
	(Increasing by 1 mm increments)	
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 1 mm increments)	40
Taps	M3 - M16	54





ECO.40/2

MAGNETIC DRILLING MACHINE UP TO Ø40 MM

















With a great touch of overcapacity, working is even more fun. The ECO.40 Magnetic drilling machine has a 1050W motor and can be mechanically adjusted to two rotational speeds. This makes it perfect for hard metal Magnetic drilling and twist drilling.





240 mm



ANNULAR CUTTERS TWIST DRILL LENGTH WIDTH HEIGHT 400 mm STROKE WEIGHT 12 kg MAGNET (L X W) MAGNETIC FORCE 1500 kg MOTOR POWER 1050 W TOTAL POWER 1160 W SPEED (I) 430 min-1 (II) 760 min-1 SPINDLE 19,05 mm Weldon AVAILABLE 110-120 and 220-240 Volt EC0.40/2 PAGE 42 - 57

STANDARD DELIVERY		
ORDER CODE	DESCRIPTION	PAGE
KSP.Q	Coolant system (new model) with Quick Connect	44
020.0145	Coolant ring Quick connect for KSP.Q	44

ADDITIONAL PR	ODUCTS AVAILABLE	
ORDER CODE	DESCRIPTION	PAGE
IBK.13	Drill chuck ø1,5 - 13 mm, 1/2" x 20 UNF (inner)	46
IBK.14	Adaptor 19,05 mm Weldon (outer) - 1/2" x 20 UNF (outer)	47
IBK.15	Adaptor 1/2"x 20 UNF (inner) - 1/2"x 20 UNF (outer)	47
IBK.16	Drill chuck ø1 - 16 mm with B16 spindle connection	46
020.0116Q	Spindle 1/2"x 20 UNF- 19,05 mm Weldon Quick Connect	44
HCS.KIT	Annular cutter set with 19,05 mm Weldon shank	36
	(2x ø14 2x ø18 2x ø22 mm, including 1x pilot pin)	
SSPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 30 mm	38
	(Increasing by 1 mm increments)	
SPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 55 mm	38
	(Increasing by 1 mm increments)	
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 1 mm increments)	40



EC0.50

MAGNETIC DRILLING MACHINE UP TO Ø50 MM



If you wish to use maximum power without having to sacrifice mobility, the ECO.50 with Morse Cone 2 connection is definitely what you need. For years the ECO.50 has been the "benchmark" machine among users. At 15% extra capacity the ECO.50 outdistances competitors.





ANNULAR CUTTERS ø12 - 50 mm TWIST DRILLS ø1 - 23 mm LENGTH 230 mm WIDTH 160 mm HEIGHT 420 mm STROKE WEIGHT 13 kg MAGNET (L x W) MAGNETIC FORCE 1850 kg MOTOR POWER 1150 W TOTAL POWER 1260 W SPEED (II) 450 min-1 SPINDLE MC2 - 19,05 mm Weldon AVAILABLE 110-120 and 220-240 Volt

PAGE 42 - 57



STANDARD DELIVERY		
ORDER CODE	DESCRIPTION	PAGE
KSP.Q	Coolant system (new model) with Quick Connect	44
020.0145	Coolant ring Quick Connect for KSP.Q	44
IMC.20	Coolant Morse Taper 2 with 19,05 mm Weldon connection	44

ADDITIONAL PRODUCTS AVAILABLE		
ORDER CODE	DESCRIPTION	PAGE
IBK.16	Drill Chuck ø1,5 - 16 mm with B16 spindle connection	46
B16-MC2	Adaptor B16 - Morse Taper 2	46
IBQ.16	Quick Connect drill chuck 16 mm with B18 spindle connection	46
B18-MC2	Adaptor B18 - Morse Taper 2	46
MC.2	Morse Taper 2 with 19,05 mm Weldon connection	44
MCQ.20	Morse Taper 2 Quick Connect, suitable for Coolant system KSP.Q	44
HCS.KIT	Annular Cutters set with 19,05 mm Weldon connection	36
	(2x Ø14 2x Ø18 2x Ø22 mm, including 1x pilot pin)	
SSPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 30 mm	38
	(Increasing by 1 mm increments)	
SPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 55 mm	38
	(Increasing by 1 mm increments)	
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 1 mm increments)	40



EC0.50-T

MAGNETIC DRILLING/THREADING MACHINE UP TO ø50 MM / M20



The most remarkable Magnetic drilling machine in the Euroboor programme is the ECO.50-T from the drill and threading machine series. This versatile all-rounder is lubricated using nanotechnology. This helps evidently extend the life of the mechanical parts.



16



ANNULAR CUTTERS ø12 - 50 mm TWIST DRILLS ø1 - 23 mm THREADING M3 - M20 COUNTERSINKING ø10 - 40 mm LENGTH 230 mm WIDTH 160 mm HEIGHT 420 mm STROKE 13 kg MAGNET (L x W) 170 x 85 mm MAGNETIC FORCE 1850 kg MOTOR POWER 1150 W TOTAL POWER 1260 W SPEED (I) 250 min-1 (II) 450 min-1 SPINDLE MC2 - 19,05 mm Weldon AVAILABLE 110-120 and 220-240 Volt

EC0.50-T

PAGE 42 - 57



STANDARD DELIVERY		
ORDER CODE	DESCRIPTION	PAGE
KSP.Q	Coolant system (new model) with Quick Connect	44
IMC.20	Coolant Morse Taper 2 with 19,05 mm Weldon connection	44
TCM.10-16	Tap collets M10-M16	57

ADDITIONAL PRODUCTS AVAILABLE		
ORDER CODE	DESCRIPTION	PAGE
IBK.16	Drill Chuck ø1,5 - 16 mm with B16 spindle connection	46
B16-MC2	Adaptor B16 - Morse Taper 2	46
IBQ.16	Quick Connect drill chuck 16 mm with B18 spindle connection	46
B18-MC2	Adaptor B18 - Morse Taper 2	46
MC.2	Morse Taper 2 with 19,05 mm Weldon connection	44
MCQ.20	Morse Taper 2 Quick Connect, suitable for Coolant system KSP.Q	44
HCS.KIT	Cutters set with 19,05 mm Weldon connection	36
	(2x ø14 2x ø18 2x ø22 mm, including 1x pilot pin)	
SCE.25	Countersink drill 10 - 25 mm with 19,05 mm Weldon shank	38
SCE.40	Countersink drill 10 - 40 mm with 19,05 mm Weldon shank	38
SSPI.06-14	Twist drill set with 19,05 Weldon connection 6 - 14 mm x 30 mm	38
	(Increasing by 1 mm increments)	
SPI.06-14	Twist drill set with 19,05 Weldon connection 6 - 14 mm x 55 mm	38
	(Increasing by 1 mm increments)	
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 1 mm increments)	40
Taps	Taps M3 - M20	54



ECO.80/4

MAGNETIC DRILLING MACHINE UP TO Ø80 MM



The ECO.80/4 is a solid bruiser with Morse Cone 3 connection. Thanks to the 4-speed gear box this no-nonsense magnetic drilling machine is perfect for challenging twist drilling up to ø31,75mm.





ANNULAR CUTTERS ø12 - 80 mm TWIST DRILLS LENGTH 340 mm WIDTH 190 mm HEIGHT 490 mm STROKE 260 mm WEIGHT 26 kg MAGNET (L x W) MAGNETIC FORCE 3000 kg MOTOR POWER 1700 W TOTAL POWER 1820 W SPEED (1) 100 min-1 (III) 245 min-1 (IV) 385 min-1 SPINDLE MC.3 - 19,05 mm Weldon AVAILABLE 110-120 and 220-240 Volt EC0.80/4 PAGE 42 - 57

STANDARD DELIVERY		
ORDER CODE	DESCRIPTION	PAGE
KSP.Q	Coolant system (new model) with Quick Connect	44
IMC.30/19/N	Coolant Morse Taper 3 with 19,05 mm Weldon connection	44

ADDITIONAL PRODUCTS AVAILABLE		
ORDER CODE	DESCRIPTION	PAGE
IBK.16	Drill Chuck ø1,5 - 16 mm with B16 spindle connection	46
B16-MC3	Adaptor B16 - Morse Taper 3	46
IBQ.16	Quick Connect drill chuck 16 mm with B18 spindle connection	46
B18-MC3	Adaptor B18 - Morse Taper 3	46
MC.3	Morse Taper 3 with 19,05 mm Weldon connection	44
MCQ.30	Morse Taper 3 Quick Connect, suitable for Coolant system KSP.Q	44
MC.3/32	Morse Taper 3 - 31,75 mm Weldon for cutters ø61 - 130 mm	44
IMC.30/32/N	Coolant Morse Taper 3 - 31,75 mm Weldon suitable for coolant system KSP.Q (for cutters ø61 – 100mm)	36
HCS.KIT	Cutters set with 19,05 mm Weldon shank (2x ø14 2x ø18 2x ø22 mm, including 1x pilot pin)	36
SSPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 30 mm (Increasing by 1 mm increments)	38
SPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 55 mm (Increasing by 1 mm increments)	38
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 1 mm increments)	40





ECO.100/4

MAGNETIC DRILLING / THREADING MACHINE UP TO ø100 MM / M30



















Our showpiece has been provided with every option you may think of: an unprecedentedly powerful motor, state-of-the-art electrically and mechanically adjustable torque and rotational speed settings. The ECO.100/4 not only has a new 4-speed gear box, the transport case too has been improved ergonomically and is changed into a trolley.





ANNULAR CUTTERS ø12 - 100 mm

(ø61 - ø100 MC3/32)

TWIST DRILLS

THREADING

øM3 - M30

LENGTH

340 mm

WIDTH

190 mm

490 mm

STROKE

255 mm

26 kg

MAGNET (L x W)

230 x 100 mm

MAGNETIC FORCE

3000 kg

MOTOR POWER TOTAL POWER

1800 W 1950 W

SPEED

(I) 40 - 110 min-1

(III) 140 - 370 min-1

(IV) 220 - 600 min-1

SPINDLE

MC 3 - 19,05 mm Weldon

AVAILABLE

110-120 and 220-240 Volt

PAGE 42 - 57

STANDARD DELIVERY		
ORDER CODE	DESCRIPTION	PAGES
KSP.Q	Coolant system (new model) with Quick Connect	44
IMC.30/19/N	Coolant Morse Taper 3 with 19,05 mm Weldon connection	44

ADDITIONAL PRO	DUCTS AVAILABLE	
ORDER CODE	DESCRIPTION	PAGES
IBK.16	Drill Chuck ø1,5 - 16 mm with B16 spindle connection	46
B16-MC3	Adaptor B16 - Morse Taper 3	46
IBQ.16	Quick Connect drill chuck 16 mm with B18 spindle connection	46
B18-MC3	Adaptor B18 - Morse Taper 3	46
MC.3	Morse Taper 3 with 19,05 mm Weldon connection	46
MCQ.30	Morse Taper 3 Quick Connect, suitable for Coolant system KSP.Q	44
MC.3/32	Morse Taper 3 - 31,75 mm Weldon for cutters ø61-130mm	44
IMC.30/32/N	Coolant Morse Taper 3 - 31,75 mm Weldon suitable for coolant system KSP.Q (for cutters ø61 - 100 mm)	44
HCS.KIT	Cutters set with 19,05 mm Weldon shank (2x ø14 2x ø18 2x ø22 mm, including 1x pilot pin)	36
SSPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 30 mm (Increasing by 1 mm increments)	38
SPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 55 mm (Increasing by 1 mm increments)	38
TDS.200	HSS-Co (M35) Twist drill set (25 pieces, increasing by 1 mm increments)	40
SCE.25	Countersink drill 10 - 25 mm with 19,05 mm Weldon shank	38
SCE.40	Countersink drill 10 - 40 mm with 19,05 mm Weldon shank	38
SCE.50	Countersink drill 10 - 50 mm with 19,05 mm Weldon shank	38
GSW.512R	MT 2-3 Tapping chuck M5 -M12 reversible including rubber tap collets	56
GSW.820R	MT 3-4 Tapping chuck M8 - M20 reversible including rubber tap collets	56
GSW.830	MT 3 Tapping chuck M10 - M30	56
Taps	Taps M3 - M30	54





ECO.100/4 D

MAGNETIC DRILLING / THREADING MACHINE UP TO ø100 MM / M30 SWIVEL BASE















Next to the unprecedentedly powerful motor, state-of-the-art electrically and mechanically adjustable torque and rotational speed settings, the new 4-speed gear box the ECO.100/4 D has a swivel base. This means that the magnet is able to rotate 30° both ways and slide 15-20 mm forward and backwards.





FC0.100/4 D

TECHNICAL SPECIFICATIONS

ANNULAR CUTTERS ø12 - 100 mm

(ø61 - ø100 MC3/32)

(50. 5.00....

TWIST DRILLS

ø1 - 31,75 mm

THREADING

øM3 - M30

LENGTH

340 mm

WIDTH

TO IIIII

WIDTH

190 mm

...

HEIGIH

490 mm

0 111111

STROKE

255 mm

WEIGHT

26 kg

MAGNET (L x W)

230 x 100 mm

MAGNETIC FORCE

3000 kg

MOTOR POWER

500 Ng

TOTAL POWER

1800 W 1950 W

SPEED

(I) 40 - 110 min-1

.....

•

(III) 140 - 370 min-1 (IV) 220 - 600 min-1

SPINDLE

MC 3 - 19,05 mm Weldon

AVAILABLE

110-120 and 220-240 Volt

ORDER CODE

EC0.100/4 D

▶ ACCESSORIE

PAGE 42 - 57



STANDARD DELIN	DESCRIPTION	PAGE
KSP.Q		44
	Coolant System (new model) with Quick Connect	
IMC.30/19/N	Coolant Morse Taper 3 with 19,05 mm Weldon connection	44
ADDITIONAL DROP	NIOTO AVAILADI E	
ADDITIONAL PROD	DESCRIPTION DESCRIPTION	DAGE
		PAGE
IBK.16	Drill Chuck ø1,5 - 16 mm with B16 spindle connection	46
B16-MC3	Adaptor B16 - Morse Taper 3	46
IBQ.16	Quick Connect drill chuck 16 mm with B18 spindle connection	46
B18-MC3	Adaptor B18 - Morse Taper 3	46
MC.3	Morse Taper 3 with 19,05 mm Weldon connection	46
MCQ.30	Morse Taper 3 Quick Connect, suitable for Coolant System KSP.Q	44
MC.3/32	Morse Taper 3 - 31,75 mm Weldon for cutters ø61 - 130mm	44
IMC.30/32/N	Coolant Morse Taper 3 - 31,75 mm Weldon suitable for coolant system KSP.Q	44
	(for cutters ø61 - 100mm)	
HCS.KIT	Cutters set with 19,05 mm Weldon shank	36
	(2x ø14 2x ø18 2x ø22 mm, including 1x pilot pin)	
SSPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 30 mm	38
	(Increasing by 1 mm increments)	
SPI.06-14	Twist drill set with 19,05 mm Weldon connection 6 - 14 mm x 55 mm	38
	(Increasing by 1 mm increments)	
TDS.200	Twist drill set (25 pieces, increasing by 1 mm increments)	40
SCE.25	Countersink drill 10 - 25 mm with 19,05 mm Weldon shank	38
SCE.40	Countersink drill 10 - 40 mm with 19,05 mm Weldon shank	38
SCE.50	Countersink drill 10 - 50 mm with 19,05 mm Weldon shank	38
GSW.512R	MT 2 - 3 Tapping chuck M5 - M12 reversible including rubber tap collets	56
Taps	Taps M3 - M30	
GSW.820R	MT 3 - 4 Tapping chuck M8 - M20 reversible including rubber tap collets	56 56
GSW.830	MT 3 Tapping chuck M10 - M30	54
4011.000	THE O TAPPING STRUCK WITH MICO	0 1



AIR.52/3

PNEUMATIC DRILLING MACHINE UP TO ø52 MM





The Air.52/3 is meant for processing in hazardous areas such as the offshore and petrochemical industry, oil and gas extraction industry, power stations and the ship building and marine industry.



340 mr



ANNULAR CUTTERS LENGTH 250 mm 560 mm STROKE 120 mm 13 kg MAGNET (L X W) MAGNETIC FORCE 1000 kg SPEED 400 min-1 SPINDLE Weldon 19,05 mm AIR CONSUMPTION 0,9 m³/min MIN.WORK. PRESSURE 6,3 bar (90 PSI) PAGE 42 - 57

STANDARD DELIVERY		
ORDER CODE	DESCRIPTION	PAGE
A52.0001	Safety guard	

ADDITIONAL PRODUCTS AVAILABLE		
ORDER CODE	DESCRIPTION	PAGE
HCS.KIT	Cutters set with 19,05 mm Weldon shank (2x ø14 2x ø18 2x ø22 mm, including 1x pilot pin)	36





FEATURES:

- Dual air-powered motor system
- Automatic cooling system
- SAFE permanent magnet system
- Spark-free therefore explosion-proof
- Anti-static construction
- Weighs only 13 kg
- Safety interlock
- Reduced noise





Annular Cutters

HSS, HSS-Cobalt and TCT

Quality and safety have been the top priority at Euroboor for years. This is particularly the case when it comes to the production of Annular Cutters. Using superior-quality raw material, Euroboor Annular Cutters are manufactured of certified HSS steel. The production process is handled by high-tech CNC machines.

Control checks are conducted at the end of every production stage. The end product finally reaches the end control stage where standards are higher, as quality is only approved when it is consistent.

HSS steel does not become an Annular Cutter easily, especially not an Euroboor Annular Cutter. There is a whole world of difference. To obtain the maximum advantage from your magnetic drilling machine, you will naturally use Euroboor Annular Cutters. They offer the quickest drilling time, combined with a very long lifespan.

Range of Annular Cutters

At Euroboor you may choose from the largest selection of Annular Cutters, in both size and material as well as in metric and imperial sizes. For you may choose from HSS, HSS Cobalt alloy, and recently, Tungsten Carbide Tipped Annular Cutters with a 19,05 mm Weldon shank.

In this section of the Euroboor catalog 2011/2012 you will find more information about Euroboor Annular Cutters.

Features:

- Perfect stable start
- Conical surface inside
- Precise centre pilot fitting
- Ground clamp surface
- Faster, for every tooth cut
- More accurate
- Greater drill depth
- Stronger, therefore less fragile
- Guaranteed slug ejection

HSS ANNULAR CUTTERS - DEPTH OF CUT 30 MM

Ø MM

41

42

43

44

45

46

47

48

49

50

51

52

53

54

55

56

57

58 59

60

ORDER CODE

HCS.410

HCS.420

HCS.430

HCS.440

HCS.450

HCS.460

HCS.470

HCS.480

HCS.490

HCS.500

HCS.510

HCS.520

HCS.530

HCS.540

HCS.550

HCS.560

HCS.570 HCS.580

HCS.590

HCS.600

EUROBOOR HSS ANNULAR CUTTERS WITH 19,05 MM WELDON SHANK - DOC 30 MM

WITH	19,05 MM WELDON
Øмм	ORDER CODE
12	HCS.120
13	HCS.130
14	HCS.140
15	HCS.150
16	HCS.160
17	HCS.170
18	HCS.180
19	HCS.190
20	HCS.200
21	HCS.210
22	HCS.220
23	HCS.230
24	HCS.240
25	HCS.250
26	HCS.260
27	HCS.270
28	HCS.280
29	HCS.290
30	HCS.300
31	HCS.310
32	HCS.320
33	HCS.330
34	HCS.340
35	HCS.350
36	HCS.360
37	HCS.370
38	HCS.380
39	HCS.390
40	HCS.400

EUROBOOR HSS ANNULAR CUTTERS WITH 31,75 MM WELDON SHANK - DOC 30 MM

Ø MM

90

91

92

93

94

95

96

97

98

99

100

ORDER CODE

HCS.900

HCS.910

HCS.920

HCS.930

HCS.940

HCS.950

HCS.960

HCS.970

HCS.980

HCS.990

HCS.1000

WITH 31,75 MM WELDON		
Øмм	ORDER CODE	
61	HCS.610	
62	HCS.620	
63	HCS.630	
64	HCS.640	
65	HCS.650	
66	HCS.660	
67	HCS.670	
68	HCS.680	
69	HCS.690	
70	HCS.700	
71	HCS.710	
72	HCS.720	
73	HCS.730	
74	HCS.740	
75	HCS.750	
76	HCS.760	
77	HCS.770	
78	HCS.780	
79	HCS.790	
80	HCS.800	
81	HCS.810	
82	HCS.820	
83	HCS.830	
84	HCS.840	
85	HCS.850	
86	HCS.860	
87	HCS.870	
88	HCS.880	
89	HCS.890	

HSS ANNULAR CUTTERS

Euroboor Annular Cutters are manufactured using superior-quality raw material. The cutters are appreciated worldwide for their optimum performance, durability and longer functional life. Being corrosion resistant, durable and non-abrasive, Euroboor Annular Cutters are widely used in the construction, oil and shipping industry as well as in different other industries.

Annular cutting

Cutting metal with Euroboor Annular Cutters is an efficient way to create holes of 12 mm (7/16") up to 130 mm (5") diameter. They come in cutting depths (DoC) 30 (1"), 55 (2"), 75 (3") and 110 (4") mm.







HSS ANNULAR CUTTERS - DEPTH OF CUT 55 MM

HSS ANNULAR CUTTERS

Multiple cutting teeth cut only the material around the periphery of the hole, leaving a solid metal slug. In fact, the wall thickness of the cutter is approximately 1/4", meaning that no matter what size hole you are cutting, you are only removing a minimum amount of material around the edge of the hole.

Because the cutting surface of annular cutters is spread out over multiple cutting teeth, they remain sharper for a longer period of time and can create 5 to 10 times more holes than traditional twist drills. Hole cutting with Annular Cutters requires no pre-drilling or step drilling. Holes are smooth and burr-free. No reaming is required.



WITH 19,05 MM WELDON SH

WITH	19,05 MM WELDON
Øмм	ORDER CODE
12	HCL.120
13	HCL.130
14	HCL.140
15	HCL.150
16	HCL.160
17	HCL.170
18	HCL.180
19	HCL.190
20	HCL.200
21	HCL.210
22	HCL.220
23	HCL.230
24	HCL.240
25	HCL.250
26	HCL.260
27	HCL.270
28	HCL.280
29	HCL.290
30	HCL.300
31	HCL.310
32	HCL.320
33	HCL.330
34	HCL.340
35	HCL.350
36	HCL.360
37	HCL.370
38	HCL.380
39	HCL.390
40	HCL.400

HANK - DOC 55 MM			
Øмм	ORDER CODE		
41	HCL.410		
42	HCL.420		
43	HCL.430		
44	HCL.440		
45	HCL.450		
46	HCL.460		
47	HCL.470		
48	HCL.480		
49	HCL.490		
50	HCL.500		
51	HCL.510		
52	HCL.520		
53	HCL.530		
54	HCL.540		
55	HCL.550		
56	HCL.560		
57	HCL.570		
58	HCL.580		
59	HCL.590		
60	HCL.600		

Ø MM	ORDER CODE
61	HCL.610
62	HCL.620
63	HCL.630
64	HCL.640
65	HCL.650
66	HCL.660
67	HCL.670
68	HCL.680
69	HCL.690
70	HCL.700
71	HCL.710
72	HCL.720
73	HCL.730
74	HCL.740
75	HCL.750
76	HCL.760
77	HCL.770
78	HCL.780
79	HCL.790
80	HCL.800
81	HCL.810
82	HCL.820
83	HCL.830
84	HCL.840
85	HCL.850
86	HCL.860
87	HCL.870
88	HCL.880
89	HCL.890

S	SHANK - DOC 55 MM				
	Øмм	ORDER CODE			
	90	HCL.900			
	91	HCL.910			
	92	HCL.920			
	93	HCL.930			
	94	HCL.940			
	95	HCL.950			
	96	HCL.960			
	97	HCL.970			
	98	HCL.980			
	99	HCL.990			
	100	HCL.1000			
	105	HCL.1050			
	110	HCL.1100			
	115	HCL.1150			
	120	HCL.1200			
	125	HCL.1250			
	130	HCL.1300			

ACCESSORIES – PILOT PINS			
ORDER CODE	LENGTH	DIAMETER	ANNULAR CUTTERS
IBC.90	102 mm	6,35 mm	HCL ø12 up to 60 mm
IBC.100	121 mm	8 mm	HCL ø61 up to 130 mm

HSS ANNULAR CUTTERS - DEPTH OF CUT 75 MM

EUROBOOR HSS ANNULAR CUTTERS WITH 19,05 MM WELDON SHANK - DOC 75 MM

WITH	19,05 MM WELDON
Ø мм	ORDER CODE
14	HCY.140
15	HCY.150
16	HCY.160
17	HCY.170
18	HCY.180
19	HCY.190
20	HCY.200
21	HCY.210
22	HCY.220
23	HCY.230
24	HCY.240
25	HCY.250
26	HCY.260
27	HCY.270
28	HCY.280
29	HCY.290
30	HCY.300
31	HCY.310
32	HCY.320
33	HCY.330
34	HCY.340
35	HCY.350
36	HCY.360
37	HCY.370
38	HCY.380
39	HCY.390
40	HCY.400

рΠ	HAINK - DUG 75 MIM		
	Øмм	ORDER CODE	
	41	HCY.410	
	42	HCY.420	
	43	HCY.430	
	44	HCY.440	
	45	HCY.450	
	46	HCY.460	
	47	HCY.470	
	48	HCY.480	
	49	HCY.490	
	50	HCY.500	

ACCESSORIES – PILOT PINS ORDER CODE LENGTH DIAMETER ANNULAR CUTTERS IBC.K25 125 mm 6,35 mm HCY Ø14 up to 50 mm

HSS ANNULAR CUTTERS

HSS Annular Cutters, with unique geometry type and random-space tips, provide clearly cutting, fast feed rate, less vibration, smooth hole surface and long tool life, highly effective for drilling. They are better and quicker than twist drills

HSS Annular Cutters can be used on all kinds of magnetic drilling machines. They can be widely used in drilling steel, copper, aluminium, stainless steel and plastic, in either plate or pipe form.

The HSS Annular Cutters have gained huge popularity in the market. The entire range is available in various specifications that can be customised as per clients' requirements.



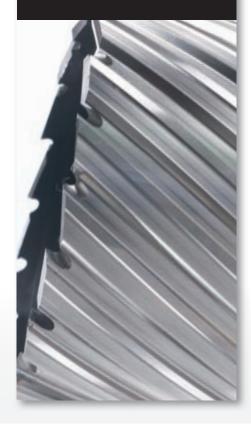


HSS ANNULAR CUTTERS- DEPTH OF CUT 100 MM

HSS ANNULAR CUTTERS

The Annular Cutter drills the hole in 3 steps:

- 1. The pilot pin accurately centres the cutter over the area to be drilled.
- 2. When drilling, the pilot pin retracts and allows the internal lubrication to reach the cutting teeth.
- 3. When the hole is complete, the slug is automatically ejected from the cutter, leaving an accurate, finished hole.



	.0,00	
Øмм	ORDER CODE	Ø١
18	HCX.180	۷
19	HCX.190	
20	HCX.200	
21	HCX.210	۷
22	HCX.220	4
23	HCX.230	4
24	HCX.240	4
25	HCX.250	4
26	HCX.260	4
27	HCX.270	5
28	HCX.280	5
29	HCX.290	5
30	HCX.300	5
31	HCX.310	5
32	HCX.320	5
33	HCX.330	5
34	HCX.340	5
35	HCX.350	5
36	HCX.360	5
37	HCX.370	6
38	HCX.380	
39	HCX.390	
40	HCX.400	

''	MINIC D	OO TOO WIW
	Øмм	ORDER CODE
	41	HCX.410
	42	HCX.420
	43	HCX.430
	44	HCX.440
	45	HCX.450
	46	HCX.460
	47	HCX.470
	48	HCX.480
	49	HCX.490
	50	HCX.500
	51	HCX.510
	52	HCX.520
	53	HCX.530
	54	HCX.540
	55	HCX.550
	56	HCX.560
	57	HCX.570
	58	HCX.580
	59	HCX.590
	60	HCX.600

G	
Ø MM	ORDER CODE
61	HCX.610
62	HCX.620
63	HCX.630
64	HCX.640
65	HCX.650
66	HCX.660
67	HCX.670
68	HCX.680
69	HCX.690
70	HCX.700
71	HCX.710
72	HCX.720
73	HCX.730
74	HCX.740
75	HCX.750
76	HCX.760
77	HCX.770
78	HCX.780
79	HCX.790
80	HCX.800
81	HCX.810
82	HCX.820
83	HCX.830
84	HCX.840
85	HCX.850
86	HCX.860
87	HCX.870
88	HCX.880
89	HCX.890

SHANK - DUC 100 MM				
Ī	Ø мм	ORDER CODE		
	90	HCX.900		
	91	HCX.910		
	92	HCX.920		
	93	HCX.930		
	94	HCX.940		
	95	HCX.950		
	96	HCX.960		
	97	HCX.970		
	98	HCX.980		
	99	HCX.990		
	100	HCX.1000		

ACCESSORIES	ACCESSORIES – PILOT PINS		
ORDER CODE	LENGTH	DIAMETER	ANNULAR CUTTERS
IBC.K50	155 mm	6,35 mm	HCX ø18 up to 60 mm
IBC.130	162 mm	8 mm	HCX ø61 up to 100 mm

HSS-CO ANNULAR CUTTERS - DEPTH OF CUT 30 MM

EUROBOOR HSS-CO ANNULAR CUTTERS WITH 19,05 MM WELDON SHANK - DOC 30 MM

Øмм

41

42

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60

ORDER CODE

IBS.410

IBS.420

IBS.430

IBS.440

IBS.450

IBS.460

IBS.470

IBS.480

IBS.490

IBS.500

IBS.510

IBS.520

IBS.530

IBS.540

IBS.550

IBS.560

IBS.570

IBS.580

IBS.590

IBS.600

Ø мм121314	IBS.120 IBS.130 IBS.140
13	IBS.130 IBS.140
14	IBS.140
	150 150
15	IBS.150
16	IBS.160
17	IBS.170
18	IBS.180
19	IBS.190
20	IBS.200
21	IBS.210
22	IBS.220
23	IBS.230
24	IBS.240
25	IBS.250
26	IBS.260
27	IBS.270
28	IBS.280
29	IBS.290
30	IBS.300
31	IBS.310
32	IBS.320
33	IBS.330
34	IBS.340
35	IBS.350
36	IBS.360
37	IBS.370
38	IBS.380
39	IBS.390
40	IBS.400

EUROBOOR HSS-CO ANNULAR CUTTERS WITH 31,75 MM WELDON SHANK - DOC 30 MM

Ø MM

90

91

92

93

94

95

96

97

98

99

100

ORDER CODE

IBS.900

IBS.910

IBS.920

IBS.930

IBS.940

IBS.950

IBS.960

IBS.970

IBS.980

IBS.990

IBS.1000

WITH:	31,75 MM WELDON
Øмм	ORDER CODE
61	IBS.610
62	IBS.620
63	IBS.630
64	IBS.640
65	IBS.650
66	IBS.660
67	IBS.670
68	IBS.680
69	IBS.690
70	IBS.700
71	IBS.710
72	IBS.720
73	IBS.730
74	IBS.740
75	IBS.750
76	IBS.760
77	IBS.770
78	IBS.780
79	IBS.790
80	IBS.800
81	IBS.810
82	IBS.820
83	IBS.830
84	IBS.840
85	IBS.850
86	IBS.860
87	IBS.870
88	IBS.880

HIGH SPEED STEEL COBALT ANNULAR CUTTERS

Euroboor HSS-Co Annular Cutters are made of Molybdenum-Chromium-Vanadium-Tungsten alloy High Speed Steel with an additional 8% Cobalt (M42).

The HSS-Co Annular Cutter is specifically designed to remain cool when cutting a hole. All flutes are fully ground, resulting in super-fast feed rates and smooth holes in hard materials, providing better chip clearance and higher cutting performances.



89

IBS.890





HSS-CO ANNULAR CUTTERS - DEPTH OF CUT 55 MM

HIGH SPEED STEEL COBALT ANNULAR CUTTERS

M42 is a Molybdenum-Chromium-Vanadium-Tungsten High Speed Steel alloy with an additional 8% Cobalt.

The M42 HSS-Co Annular Cutter is widely used in the metalworking industry for its superior red hardness compared to more conventional high speed steels. This will lead to shorter cycle times in production environments due to higher cutting speeds.



EUROBOOR HSS-CO ANNULAR CUTTERS

WITH	19,05 MM WELDON
Øмм	ORDER CODE
12	IBL.120
13	IBL.130
14	IBL.140
15	IBL.150
16	IBL.160
17	IBL.170
18	IBL.180
19	IBL.190
20	IBL.200
21	IBL.210
22	IBL.220
23	IBL.230
24	IBL.240
25	IBL.250
26	IBL.260
27	IBL.270
28	IBL.280
29	IBL.290
30	IBL.300
31	IBL.310
32	IBL.320
33	IBL.330
34	IBL.340
35	IBL.350
36	IBL.360
37	IBL.370
38	IBL.380
39	IBL.390
40	IBL.400

41 IBL.410 42 IBL.420 43 IBL.430 44 IBL.440 45 IBL.450 46 IBL.460 47 IBL.470 48 IBL.490 50 IBL.500 51 IBL.510 52 IBL.520 53 IBL.520 53 IBL.520 54 IBL.540 55 IBL.550 56 IBL.550 56 IBL.550 57 IBL.570 58 IBL.580	0 мм	ORDER CODE
43 IBL.430 44 IBL.440 45 IBL.450 46 IBL.460 47 IBL.470 48 IBL.480 49 IBL.500 51 IBL.510 52 IBL.520 53 IBL.530 54 IBL.540 55 IBL.550 56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	41	IBL.410
44 IBL.440 45 IBL.450 46 IBL.460 47 IBL.470 48 IBL.480 49 IBL.500 51 IBL.510 52 IBL.520 53 IBL.520 54 IBL.540 55 IBL.550 56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	42	IBL.420
45 IBL.450 46 IBL.460 47 IBL.470 48 IBL.480 49 IBL.500 51 IBL.510 52 IBL.520 53 IBL.520 54 IBL.540 55 IBL.550 56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	43	IBL.430
46 IBL.460 47 IBL.470 48 IBL.480 49 IBL.500 51 IBL.510 52 IBL.520 53 IBL.530 54 IBL.540 55 IBL.550 56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	44	IBL.440
47 IBL.470 48 IBL.480 49 IBL.490 50 IBL.500 51 IBL.510 52 IBL.520 53 IBL.530 54 IBL.540 55 IBL.550 56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	45	IBL.450
48 IBL.480 49 IBL.490 50 IBL.500 51 IBL.510 52 IBL.520 53 IBL.530 54 IBL.540 55 IBL.550 56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	46	IBL.460
49 IBL.490 50 IBL.500 51 IBL.510 52 IBL.520 53 IBL.530 54 IBL.540 55 IBL.550 56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	47	IBL.470
50 IBL.500 51 IBL.510 52 IBL.520 53 IBL.530 54 IBL.540 55 IBL.550 56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	48	IBL.480
51 IBL.510 52 IBL.520 53 IBL.530 54 IBL.540 55 IBL.550 56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	49	IBL.490
52 IBL.520 53 IBL.530 54 IBL.540 55 IBL.550 56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	50	IBL.500
53 IBL.530 54 IBL.540 55 IBL.550 56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	51	IBL.510
54 IBL.540 55 IBL.550 56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	52	IBL.520
55 IBL.550 56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	53	IBL.530
56 IBL.560 57 IBL.570 58 IBL.580 59 IBL.590	54	IBL.540
57 IBL.570 58 IBL.580 59 IBL.590	55	IBL.550
58 IBL.580 59 IBL.590	56	IBL.560
59 IBL.590	57	IBL.570
	58	IBL.580
0.0	59	IBL.590
60 IBL.600	60	IBL.600

EUROBOOR HSS-CO ANNULAR CUTTERS

Øмм	ORDER CODE
61	IBL.610
62	IBL.620
63	IBL.630
64	IBL.640
65	IBL.650
66	IBL.660
67	IBL.670
68	IBL.680
69	IBL.690
70	IBL.700
71	IBL.710
72	IBL.720
73	IBL.730
74	IBL.740
75	IBL.750
76	IBL.760
77	IBL.770
78	IBL.780
79	IBL.790
80	IBL.800
81	IBL.810
82	IBL.820
83	IBL.830
84	IBL.840
85	IBL.850
86	IBL.860
87	IBL.870
88	IBL.880
89	IBL.890

ЭΓ	IAINN - D	OC 33 IVIVI
	Ø MM	ORDER CODE
	90	IBL.900
	91	IBL.910
	92	IBL.920
	93	IBL.930
	94	IBL.940
	95	IBL.950
	96	IBL.960
	97	IBL.970
	98	IBL.980
	99	IBL.990
	100	IBL.1000

ACCESSORIES -	- PILOT PINS			
ORDER CODE	LENGTH	DIAMETER	ANNULAR CUTTERS	
IBC.90	102 mm	6,35 mm	IBL ø12 up to 60 mm	
IBC.100	115 mm	8 mm	IBL ø61 up to 100 mm	

TCT ANNULAR CUTTERS

TCT ANNULAR CUTTERS - DEPTH OF CUT 30 MM

EUROBOOR TCT ANNULAR CUTTERS WITH 19.05MM WELDON SHANK - DOC 30 MM

19,05MM WELDON
BESTELCODE
HMS.120
HMS.130
HMS.140
HMS.150
HMS.160
HMS.170
HMS.180
HMS.190
HMS.200
HMS.210
HMS.220
HMS.230
HMS.240
HMS.250
HMS.260
HMS.270
HMS.280
HMS.290
HMS.300
HMS.310

1,	ANK - DC	OC 30 MM
	Øмм	BESTELCODE
	32	HMS.320
	33	HMS.330
	34	HMS.340
	35	HMS.350
	36	HMS.360
	37	HMS.370
	38	HMS.380
	39	HMS.390
	40	HMS.400
	41	HMS.410
	42	HMS.420
	43	HMS.430
	44	HMS.440
	45	HMS.450
	46	HMS.460
	47	HMS.470
	48	HMS.480
	49	HMS.490
	50	HMS.500

ACCESSORIES – PILOT PINS ORDER CODE LENGTH DIAMETER ANNULAR CUTTERS HMS IBC.75 87 mm 6,35 mm HMS ø12 up to 17 mm IBC.85 90 mm 8 mm HMS ø18 up to 50 mm

TUNGSTEN CARBIDE TIPPED ANNULAR CUTTERS

Euroboor Tungsten Carbide Tipped Annular
Cutters are suitable for drilling difficult materials
such as stainless steel, copper and aluminium.
The Tungsten Carbide Tipped Cutters consist of
an alloy metal body and tungsten carbide cutting
teeth. The latter can be sharpened or replaced.

Euroboor Tungsten Carbide Tipped Annular Cutters are among the very best cutters. These top-quality Annular Cutters are available with cutting depths up to 110 mm and diameters up to ø130 mm.





TCT ANNULAR CUTTERS

TCT ANNULAR CUTTERS - DEPTH OF CUT 30 MM

TUNGSTEN CARBIDE TIPPED ANNULAR CUTTERS

Euroboor Tungsten Carbide Tipped Annular Cutters are equipped with a spiral flute which creates optimum chip removal and seizure is virtually impossible.

These Annular Cutters are used e.g. in very hard and difficult materials such as Hardox steels, stainless steels and high tensile strength such as railway tracks. For the latter the Rail Magnetic drilling machine has been developed especially for this purpose.

The Tungsten Carbide Tipped Cutters consist of an alloy metal body and tungsten carbide cutting teeth. These can be sharpened or replaced. Because of the above composition and when used in a proper way, these cutters are less susceptible to breakage than standard High Speed Steel Cutters, especially in larger diameters and lengths.



WITH 19,05 MM WELDON SHANK - DOC 55 MM

Øмм	ORDER CODE	1
12	-	
13	-	
14	HML.140	
15	HML.150	
16	HML.160	
17	HML.170	
18	HML.180	
19	HML.190	
20	HML.200	
21	HML.210	
22	HML.220	
23	HML.230	
24	HML.240	
25	HML.250	
26	HML.260	
27	HML.270	
28	HML.280	
29	HML.290	
30	HML.300	
31	HML.310	
32	HML.320	
33	HML.330	
34	HML.340	
35	HML.350	
36	HML.360	
37	HML.370	
38	HML.380	
39	HML.390	

40

HML.400

Ø MM	ORDER CODE
41	HML.410
42	HML.420
43	HML.430
44	HML.440
45	HML.450
46	HML.460
47	HML.470
48	HML.480
49	HML.490
50	HML.500
51	HML.510
52	HML.520
53	HML.530

HML.540

HML.550

HML.560

HML.570

HML.580

HML.590

HML.600

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61 HML.610 62 HML.620 63 HML.630 64 HML.640 65 HML.650 66 HML.660 67 HML.670 68 HML.680 69 HML.690 70 HML.710 72 HML.720 73 HML.730 74 HML.740 75 HML.750 76 HML.760 77 HML.770 78 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830 84 HML.840	Øмм	ORDER CODE
63 HML.630 64 HML.640 65 HML.650 66 HML.660 67 HML.670 68 HML.680 69 HML.690 70 HML.700 71 HML.710 72 HML.720 73 HML.730 74 HML.750 76 HML.750 77 HML.770 78 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	61	HML.610
64 HML.640 65 HML.650 66 HML.650 67 HML.670 68 HML.680 69 HML.690 70 HML.700 71 HML.710 72 HML.720 73 HML.730 74 HML.740 75 HML.750 76 HML.760 77 HML.770 78 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	62	HML.620
65 HML.650 66 HML.660 67 HML.670 68 HML.680 69 HML.690 70 HML.700 71 HML.710 72 HML.720 73 HML.730 74 HML.750 76 HML.750 77 HML.770 78 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	63	HML.630
66 HML.660 67 HML.670 68 HML.680 69 HML.690 70 HML.700 71 HML.710 72 HML.720 73 HML.730 74 HML.750 76 HML.750 77 HML.770 78 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	64	HML.640
67 HML.670 68 HML.680 69 HML.690 70 HML.700 71 HML.710 72 HML.720 73 HML.730 74 HML.740 75 HML.750 76 HML.760 77 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	65	HML.650
68 HML.680 69 HML.690 70 HML.700 71 HML.710 72 HML.720 73 HML.730 74 HML.750 76 HML.750 77 HML.770 78 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	66	HML.660
69 HML.690 70 HML.700 71 HML.710 72 HML.720 73 HML.730 74 HML.740 75 HML.750 76 HML.760 77 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	67	HML.670
70 HML.700 71 HML.710 72 HML.720 73 HML.730 74 HML.740 75 HML.750 76 HML.760 77 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	68	HML.680
71 HML.710 72 HML.720 73 HML.730 74 HML.740 75 HML.750 76 HML.760 77 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	69	HML.690
72 HML.720 73 HML.730 74 HML.740 75 HML.750 76 HML.760 77 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	70	HML.700
73 HML.730 74 HML.740 75 HML.750 76 HML.760 77 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	71	HML.710
74 HML.740 75 HML.750 76 HML.760 77 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	72	HML.720
75 HML.750 76 HML.760 77 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	73	HML.730
76 HML.760 77 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	74	HML.740
77 HML.770 78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	75	HML.750
78 HML.780 79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	76	HML.760
79 HML.790 80 HML.800 81 HML.810 82 HML.820 83 HML.830	77	HML.770
80 HML.800 81 HML.810 82 HML.820 83 HML.830	78	HML.780
81 HML.810 82 HML.820 83 HML.830	79	HML.790
82 HML.820 83 HML.830	80	HML.800
83 HML.830	81	HML.810
	82	HML.820
84 HML.840	83	HML.830
	84	HML.840
85 HML.850	85	HML.850
86 HML.860	86	HML.860
87 HML.870	87	HML.870
88 HML.880	88	HML.880
89 HML.890	89	HML.890

SH	IANK - D	OC 55 MM
	Øмм	ORDER CODE
	90	HML.900
	91	HML.910
	92	HML.920
	93	HML.930
	94	HML.940
	95	HML.950
	96	HML.960
	97	HML.970
	98	HML.980
	99	HML.990
	100	HML.1000
	105	HML.1050
	110	HML.1100
	115	HML.1150
	120	HML.1200
	125	HML.1250
	130	HML.1300

ORDER CODE LENGTH DIAMETER ANNULAR CUTTERS IBC.90 102 mm 6,35 mm HML ø14 up to 17 mm IBC.80 103 mm 8 mm HML ø18 up to 25 mm IBC.100 115 mm 8 mm HML ø26 up to 130 mm	ACCESSORIES – PI	ILOT PINS			
IBC.80 103 mm 8 mm HML ø18 up to 25 mm	ORDER CODE	LENGTH	DIAMETER	ANNULAR CUTTERS	
	IBC.90	102 mm	6,35 mm	HML ø14 up to 17 mm	
IBC.100 115 mm 8 mm HML ø26 up to 130 mm	IBC.80	103 mm	8 mm	HML ø18 up to 25 mm	
	IBC.100	115 mm	8 mm	HML ø26 up to 130 mm	

HSS Annular Cutter & Twist Drill Sets

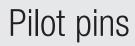
DEPTH OF CUT 30 AND 55 MM

HCS.KIT		
有性性性	ORDER CODE HCS.Kit	Annular Cutter set with 19,05 mm Weldon shank HSS quality / depth of cut 30 mm 6 pieces in sizes: 2x Ø14 2x Ø18 2x Ø22 mm, inclusive 1 pilot pin

HCS.KIT/8			
MANANA AND AND AND AND AND AND AND AND AN	ORDER CODE HCS.Kit/8	DESCRIPTION HCS.KIT/8 Annular Cutter set with 19,0 HSS quality / depth of cut 3 2x ø9/16" x 30 mm 2x ø11/16" x 30 mm 2x ø13/16" x 30 mm 1x pilot pin	DESCRIPTION HCS.KIT/9 25 mm Weldon shank - Inch - 8 or 9 pieces 30 or 55 mm 1x ø9/16" x 30 mm 1x ø11/16" x 30 mm 1x ø11/16" x 55 mm 1x ø13/16" x 55 mm 1x ø13/16" x 55 mm

HCS.KIT/10		
THE STATE OF THE S	ORDER CODE HCS.KIT/10	DESCRIPTION HCS Annular Cutter set with 19,05 mm Weldon shank Set of 10 cutters and 1 pilot pin, sizes: ø12 ø14 ø16 ø18 ø20 ø22 ø24 ø26 ø28 ø30 mm

TCT.KIT		
	ORDER CODE TCT.KIT	DESCRIPTION TCT Annular Cutter set with 19,05 mm Weldon shank Set of 6 cutters and 2 pilot pins, sizes: Ø14 Ø16 Ø18 Ø20 Ø21 Ø22 mm







PILOT PINS			
ORDER CODE	LENGTH	DIAMETER	TO BE USED TOGETHER WITH ANNULAR CUTTERS
IBC.70	77 mm	6,35 mm	HCS and IBS ø12 up to 60 mm
IBC.75	87 mm	6,35 mm	HMS cutters ø12 up to 17 mm and all sizes TRCS boren
IBC.80	103 mm	8 mm	HCS and IBS cutters ø61 up to 130 mm HML cutters ø18 up to 25 mm
IBC.85	90 mm	8 mm	HMS cutters ø18 up to 50 mm
IBC.90	102 mm	6,35 mm	HCL and IBL cutters ø12 up to 60 mm HML cutters ø14 up to 17 mm
IBC.100	115 mm	8 mm	HCL and IBL cutters ø61 up to 130 mm HML cutters ø26 up to 130 mm (extra long for better centering of cutter)
IBC.110	162 mm	6,35 mm	Combination HMS cutters ø12 up to 17 mm + IBK.NIT or IBK.QFN adaptors Combination TRCS + IBK.NIT or IBK.QFN adaptors
IBC.130	162 mm	8 mm	HCX cutters ø61 - 100 mm
IBC.K25	125 mm	6,35 mm	HCY cutters ø14 up to 50 mm Combination HCL cutters ø12 up to 60 mm + IBK.NIT or IBK.QFN adaptors Combination HCL cutters ø12 up to 60 mm + Extension adaptor ø25 mm
IBC.K50	155 mm	6,35 mm	HCX cutters ø18 up to 60 mm Combination HCL cutters ø12 up to 60 mm + Extension adaptor ø50 mm
IBC.K75	177 mm	6,35 mm	Combination HCL cutters ø12 up to 60 mm + Extension adaptor ø75 mm
IBC.K100	203 mm	6,35 mm	Combination HCL cutters ø12 up to 60 mm + Extension adaptor ø75 mm

Twist drills

TWIST DRILLS WITH 19,05 MM WELDON SHANK COUNTERSINK DRILLS WITH 19,05 MM WELDON SHANK

TWIST DRILLS 30 MM	19,05 MM WEL	DON SHANK	(GROUP 125)
	ORDER CODE SSPI.06 SSPI.07 SSPI.08 SSPI.09 SSPI.10 SSPI.11 SSPI.12 SSPI.13 SSPI.14	DESCRIPTION HSS Twist drill	







Twist drills

HSS-CO TWIST DRILLS

TWIST DRILLS			
ORDER CODE	DESCRIPTION:	SIZE:	
TDC0.010	HSS-Co Twist drill	ø1 mm	(per 50 pieces)
TDC0.015	HSS-Co Twist drill	øa1,5 mm	(per 50 pieces)
TDC0.020	HSS-Co Twist drill	ø2 mm	(per 50 pieces)
TDC0.025	HSS-Co Twist drill	ø2,5 mm	(per 50 pieces)
TDC0.030	HSS-Co Twist drill	ø3 mm	(per 50 pieces)
TDC0.035	HSS-Co Twist drill	ø3,5 mm	(per 50 pieces)
TDC0.040	HSS-Co Twist drill	ø4 mm	(per 50 pieces)
TDC0.045	HSS-Co Twist drill	ø4,5 mm	(per 50 pieces)
TDC0.050	HSS-Co Twist drill	ø5 mm	(per 50 pieces)
TDC0.055	HSS-Co Twist drill	ø5,5 mm	(per 50 pieces)
TDC0.060	HSS-Co Twist drill	ø6 mm	(per 25 pieces)
TDC0.065	HSS-Co Twist drill	ø6,5 mm	(per 25 pieces)
TDC0.070	HSS-Co Twist drill	ø7 mm	(per 25 pieces)
TDC0.075	HSS-Co Twist drill	ø7,5 mm	(per 25 pieces)
TDC0.080	HSS-Co Twist drill	ø8 mm	(per 10 pieces)
TDC0.085	HSS-Co Twist drill	ø8,5 mm	(per 10 pieces)
TDC0.090	HSS-Co Twist drill	ø9 mm	(per 10 pieces)
TDC0.095	HSS-Co Twist drill	ø9,5 mm	(per 10 pieces)
TDC0.100	HSS-Co Twist drill	ø10 mm	(per 10 pieces)
TDC0.105	HSS-Co Twist drill	ø10,5 mm	(per 10 pieces)
TDC0.110	HSS-Co Twist drill	ø11 mm	(per 10 pieces)
TDC0.115	HSS-Co Twist drill	ø11,5 mm	(per 10 pieces)
TDC0.120	HSS-Co Twist drill	ø12 mm	(per 10 pieces)
TDC0.125	HSS-Co Twist drill	ø12,5 mm	(per 10 pieces)
TDC0.130	HSS-Co Twist drill	ø13 mm	(per 10 pieces)

TWIST DRILLS SETS

VARIOUS SETS

TWIST DRILL SET		
	ORDER CODE TDS.200	Twist drills set HSS-Co M35 quality. Suitable for every drill chuck 25 drills ø1 - 13 mm - Increasing by 0,5 mm increments, DIN338

STEPPED DRILLS SET		
AAL	ORDER CODE ESS.430/2	Stepped drills set HSS quality with TiN (Titanium Nitride) coating Spiral flute for easy chip removal 3 pieces sizes ø6 - 30 ø4 - 20 ø4 - 12 mm

TWIST DRILL AND TAPPING SET		
	ORDER CODE DTS.312	Twist drills and tapping set (14 pieces) HSS-Co machine taps M35 - Vaporized (Steam tempered) Machine taps M3, M4, M5, M6, M8, M10 and M12 Drill sizes: ø2,5 ø3,3 ø4,2 ø5,5 ø6,8 ø8,5 ø10,2 mm

COUNTERSINK DRILL SET		
	ORDER CODE CBS.620	DESCRIPTION: Countersink drills set HSS-Cobalt M35 quality - 3 cutting edges 90° 6 pieces Drill sizes: Ø6,3 Ø8,3 Ø10,4 Ø12,4 Ø16,6 Ø20,5 mm







ACCESSORIES

We believe accessories are auxiliary tools. Their development follows from practical situations in which problems present themselves; problems which usually could have been prevented by properly estimating the diversity and complexity of the work.

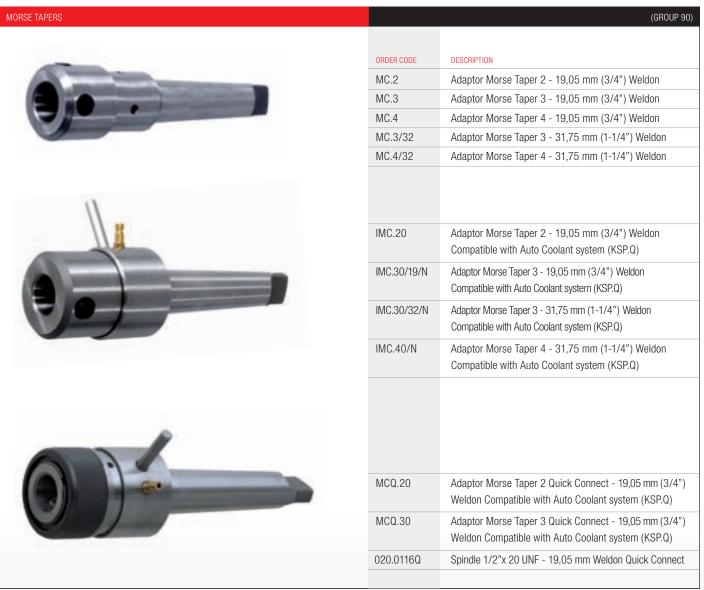
After almost 35 years of practical experience we dare say we are familiar with most problems that may occur. The Euroboor accessories have been

developed for direct practical solutions and comfort at work. Non-magnetic basis, horizontal drilling, or for lack of space... you may proceed undisrupted at all times.

This section of he Euroboor catalog 2011/2012 provides an extensive collection of useful and necessary accessories, tuned to your activities. The Euroboor accessories guarantee professional solutions.

COOLANT SYSTEM / MORSE TAPERS







EXTENSION ADAPTORS / POWER ASSISTS

EXTENSION (ADAPTORS)		(GROUP 1
	ORDER CODE	DESCRIPTION
	IBK.25	Adaptor 19,05 mm (3/4") Weldon (externally) - 19,05 mm (3/4") Weldon (internally) extension 25 mm for 6,35 mm / 1/4" pilot pins
	IBK.50	Adaptor 19,05 mm (3/4") Weldon (externally) - 19,05 mm (3/4") Weldon (internally) extension 50 mm for 6,35 mm / 1/4" pilot pins
	IBK.75	Adaptor 19,05 mm (3/4") Weldon (externally) - 19,05 mm (3/4") Weldon (internally) extension 75 mm for 6,35 mm / 1/4" pilot pins
•	IBK.100	Adaptor 19,05 mm (3/4") Weldon (externally) - 19,05 mm (3/4") Weldon (internally) extension 100 mm for 6,35 mm / 1/4" pilot pins
	MC.2x2T265	Extension sleeve MT.2 - MT.2 (90 mm)
	MC.3x3T265	Extension sleeve MT.3 - MT.3 (121 mm)
	MC.3x3T268	Extension sleeve MT3x3 type268 (250mm)
	MC.3x3T268/2 020.0116/300	Extension sleeve MT3x3 type 268 (450mm) Extension sleeve 300mm

POWER ASSISTS		(GROUP 110)
	ORDER CODE	DESCRIPTION
	020.0330	Power Assist for ECO.32 up to ECO.50-T
463	020.0336	Power Assist for ECO.80 up to ECO.130
All and	020.0063	Capstan hub with ratchet mechanism
-50		for ECO.32, ECO.32-T, ECO.50 and ECO.50-T
E. Sanda		

DRILL CHUCKS/ADAPTORS

DRILL CHUCKS		(GROUP 75)
	ORDER CODE	DESCRIPTION
	IBK.13	Drill chuck 1,5 - 13 mm 1/2" x 20 UNF thread (internally)
	IBK.13-B16	Drill chuck 1,5 - 13 mm B16 with connection
	IBQ.16	Drill chuck Quick Connect 1,5 - 16 mm with B18 connection
	IBK.16	Drill chuck 1,5 - 16 mm with B18 connection

ADAPTORS		(GROUP 75)
	B16-MC2	Adaptor B16 - Morse Taper 2
	B16-MC3	Adaptor B16 - Morse Taper 3
	B18-MC2	Adaptor B18 - Morse Taper 2
	B18-MC3	Adaptor B18 - Morse Taper 3



WELDON ADAPTORS / PIPE ADAPTOR KIT

WELDON ADAPTORS		(GROUP 60)
	ORDER CODE	DESCRIPTION
	IBK.NIT	Adaptor Nitto One Touch (externally) - 19 mm Weldon internally
	IBK.QFN	Adaptor Fein Quick IN (externally) - 19 mm Weldon internally
		Tapes 1 S. Galetta (externally)
The second	IBK.14	Adaptor 19,05 mm Weldon (externally) 1/2" x 20 UNF (externally)
	IBK.15	Adaptor 19,05 mm Weldon (externally) 1/2" x 20 UNF (externally)
	IBK.16-14	Adaptor 19,05 mm Weldon (externally) - B16 Drill chuck connection
	IBK.16-14-N	Adaptor Nitto One Touch - B16 Drill chuck connection
	IBK.16-14-FQ	Adaptor Fein Quick In - B16 Drill chuck connection



MACHINE CARRYING CASES

MACHINE CASES		(GROUP 165)
		(2002)
	ORDER CODE	DESCRIPTION
6		
II When we will be a second of the second of	CAS.100/2	ABS machine carrying case for EC0.32, EC0.32-T, EC0.40/2, EC0.50 and EC0.50-T
(Carried Marie Control		
•		
(1)		
The state of the s	CAS.100/6	ABS machine trolley ECO.80/4 and ECO.100/4
1000		
(II)		
en en		
100		
X 2	CAS.200/3	Metal case for LKF.200
5/		



VACUUM ADAPTOR KIT / PERSONAL SAFETY EQUIPMENT / MEASURING TOOLS

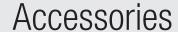
VACUUM ADAPTER KIT		(GROUP 07)
	ORDER CODE	DESCRIPTION
	VAC.810	Vacuum adaptor kit ø300 mm, including pump
		Vacuum adaptor kit oval (clamp system with 2 suction pads) including pump
	VAU.020	vacuum auapun kii ovai (ciamp system with 2 Suction paus) incliuming pump

PERSONAL SAFETY EQUIPMENT		(GROUP 70)
	ORDER CODE	DESCRIPTION
	SAF.100	Safety goggles
	SAF.200	Earplugs
	SAF.300	Safety gloves, pig split / cotton, standard EN 388

MEASURING TOOLS		(GROUP 85)
	ORDER CODE	DESCRIPTION
	PRM 02	Tapeline
9		
	EDS.150	Digital caliper

OTHER ACCESSORIES

	(GROUP 39)
ORDER CODE	DESCRIPTION
MAGICSTICK	Magnetic rod for cleaning up metal chips, etc.



CUTTING OIL

Euroboor provides the best cooling, lubricating and cutting oils, developed especially for the metal cutting industry.

In cooperation with one of the world's best known oil manufacturers we developed several high-quality drill, tap and cutting oils. Across the globe thousands of professionals in the metal sector prefer Euroboor oil products to any other manufacturer.

In fact, our cooling, lubricating and cutting oils are exported to the Middle East. Not an insignificant detail.

Using the right cutting oil is vital for your tools. The choice is easy: Euroboor coolants, lubricants and cutting oils.



			(GROUP 01
	ORDER CODE	CONTENT	PACKAGING
	Oil cans		
	IB0.1001	1 liter	12 x 1 liter
	IB0.1050	5 liter	4 x 5 liter
	IB0.1060	60 liter	1 x 60 liter
	IB0.1210	208 liter	1 x 208 liter
THE REAL PROPERTY.	IB0.2001	1 liter	12 x 1 liter
The same of the sa	IB0.2050	5 liter	4 x 5 liter
	IB0.2060	60 liter	1 x 60 liter
	IB0.2200	208 liter	1 x 208 liter
-	IB0.5001	1 liter	12 x 1 liter
1	IB0.5050	5 liter	4 x 5 liter
	IB0.5060	60 liter	1 x 60 liter
~ B	IB0.5210	208 liter	1 x 208 liter
THE REAL PROPERTY AND ADDRESS OF THE PERSON NAMED IN COLUMN 1	MV.4001	1 liter	12 x 1 liter
72	MV.4050	5 liter	4 x 5 liter
-B	MV.4060	60 liter	1 x 60 liter
	Spray can		
7	IBO-P.911	400 ml	12 x 400 ml
The same of the sa	Cutting paste		
200	IBP.50/2	1 kilogram	1 x 1 kilogram





TAPPING TOOLS

Machine taps

Euroboor offers an extensive range of standard taps in HSS-Co and HSS-Co Ox material, DIN and ISO design in spiral point and spiral flute.

In this section of the Euroboor catalog 2011/2012 you will find more detailed information about our machine taps, tap collets and tap holders.

Steam tempered / Vaporised

Steam tempered or Vaporised is a special short water vapour treatment used to create a thin corrosion film. The resulting surface is treated in a special oil bath.

This helps create a blue-black layer on the tool which in the first place offers better rust protection and in the second place can hold on to the lubrication. Any tensions during the process, developed in the grinding phase, are removed entirely during this treatment.

Because as a result of this the so-called cold welding is reduced during the cutting process the metal cutting operation and the tool life of the cutting tool is improved significantly.

MACHINE TAPS

WHITE RING Steam tempered for use in abrasive short chipping applications,

such as cast iron and stainless steel

GREEN RING For tough non - ferrous metals

such as aluminium, zinc, lead, copper, brass and plastic

DIN371/376

DIN371/376

MACHINE TAPS	THROUGH HOLES	5			(GROUP 140)
	ORDER CODE	DESCRIPTION	THROUGH HOLES	SURFACE	DIN
100 A-100 M 1 1 1 1	910.030C	Tap M3 Hss-Co	Spiral point green ri	ng Blank	DIN371
	910.040C	Tap M4 HSS-Co	Spiral point green ri	ng Blank	DIN371
NI 100 to 400 to 6	910.050C	Tap M5 HSS-Co	Spiral point green ri	ng Blank	DIN371
	910.060C	Tap M6 HSS-Co	Spiral point green ri	ng Blank	DIN371
	910.080C	Tap M8 HSS-Co	Spiral point green ri	ng Blank	DIN371
	910.100C	Tap M10 HSS-Co	Spiral point green ri	ng Blank	DIN371
1000000000	900.100C	Tap M10 HSS-Co	Spiral point green ri	ng Blank	DIN376
	900.120C	Tap M12 HSS-Co	Spiral point green ri	ng Blank	DIN376
June 1/14 HSSO 6H 500 /1400	900.140C	Tap M14 HSS-Co	Spiral point green ri	ng Blank	DIN376
18888888888888	900.160C	Tap M16 HSS-Co	Spiral point green ri	ng Blank	DIN376
Contract of the last of the la	900.180C	Tap M18 HSS-Co	Spiral point green ri	ng Blank	DIN376
	900.200C	Tap M20 HSS-Co	Spiral point green ri	ng Blank	DIN376
	900.220C	Tap M22 HSS-Co	Spiral point green ri	ng Blank	DIN376
	900.240C	Tap M24 HSS-Co	Spiral point green ri	ng Blank	DIN376
	900.270C	Tap M27 HSS-Co	Spiral point green ri	ng Blank	DIN376
	900.300C	Tap M30 HSS-Co	Spiral point green ri	ng Blank	DIN376



ORDER CODE	DESCRIPTION	THROUGH HOLES	SURFACE	DIN
910.030V	Tap M3 HSS-Co Ox	Spiral point white ring	Vaporised	DIN371
910.040V	Tap M4 HSS-Co Ox	Spiral point white ring	Vaporised	DIN371
910.050V	Tap M5 HSS-Co Ox	Spiral point white ring	Vaporised	DIN371
910.060V	Tap M6 HSS-Co Ox	Spiral point white ring	Vaporised	DIN371
910.080V	Tap M8 HSS-Co Ox	Spiral point white ring	Vaporised	DIN371
910.100V	Tap M10 HSS-Co Ox	Spiral point white ring	Vaporised	DIN371
900.100V	Tap M10 HSS-Co Ox	Spiral point white ring	Vaporised	DIN376
900.120V	Tap M12 HSS-Co Ox	Spiral point white ring	Vaporised	DIN376
900.140V	Tap M14 HSS-Co Ox	Spiral point white ring	Vaporised	DIN376
900.160V	Tap M16 HSS-Co Ox	Spiral point white ring	Vaporised	DIN376
900.180V	Tap M18 HSS-Co Ox	Spiral point white ring	Vaporised	DIN376
900.200V	Tap M20 HSS-Co Ox	Spiral point white ring	Vaporised	DIN376
900.220V	Tap M22 HSS-Co Ox	Spiral point white ring	Vaporised	DIN376
900.240V	Tap M24 HSS-Co Ox	Spiral point white ring	Vaporised	DIN376
900.270V	Tap M27 HSS-Co Ox	Spiral point white ring	Vaporised	DIN376
900.300V	Tap M30 HSS-Co Ox	Spiral point white ring	Vaporised	DIN376



MACHINE TAPS	THROUGH HOLE	\$				(GROUP 140)
						(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
	ORDER CODE	DESCRIPTION	BLIND HOLES		SURFACE	DIN
The state of the s	910.031C	Tap M3 HSS-Co	Spiral flute	green ring	Blank	DIN371
	910.041C	Tap M4 HSS-Co	Spiral flute	green ring	Blank	DIN371
4 - 50 - 50 - 50 - 50 - 50 - 50 - 50 - 5	910.051C	Tap M5 HSS-Co	Spiral flute	green ring	Blank	DIN371
	910.061C	Tap M6 HSS-Co	Spiral flute	green ring	Blank	DIN371
C 2 (2mm) 20 (CC) to 10 (202)	910.081C	Tap M8 HSS-Co	Spiral flute	green ring	Blank	DIN371
	910.101C	Tap M10 HSS-Co	Spiral flute	green ring	Blank	DIN371
W17 16555 6H 200.1210	900.121C	Tap M12 HSS-Co	Spiral flute	green ring	Blank	DIN376
7777	900.141C	Tap M14 HSs-Co	Spiral flute	green ring	Blank	DIN376
(1) P. Shares (10 + 1555) 61 903 1818	900.161C	Tap M16 HSS-Co	Spiral flute	green ring	Blank	DIN376
	900.181C	Tap M18 HSS-Co	Spiral flute	green ring	Blank	DIN376
100	900.201C	Tap M20 HSS-Co	Spiral flute	green ring	Blank	DIN376
	900.221C	Tap M22 HSS-Co	Spiral flute	green ring	Blank	DIN376
	900.241C	Tap M24 HSS-Co	Spiral flute	green ring	Blank	DIN376
	900.271C	Tap M27 HSS-Co	Spiral flute	green ring	Blank	DIN376
	900.301C	Tap M30 HSS-Co	Spiral flute	green ring	Blank	DIN376



ORDER CODE	DESCRIPTION	THROUGH HOLE	S	SURFACE	DIN
910.031V	Tap M3 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN371
910.041V	Tap M4 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN371
910.051V	Tap M5 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN371
910.061V	Tap M6 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN371
910.081V	Tap M8 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN371
910.101V	Tap M10 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN371
900.101V	Tap M10 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN376
900.121V	Tap M12 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN376
900.141V	Tap M14 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN376
900.161V	Tap M16 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN376
900.181V	Tap M18 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN376
900.201V	Tap M20 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN376
900.221V	Tap M22 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN376
900.241V	Tap M24 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN376
900.271V	Tap M27 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN376
900.301V	Tap M30 HSS-Co Ox	Spiral flute	white ring	Vaporised	DIN376

TAP COLLETS

TAP COLLETS		(GROUP 135)
	ORDER CODE	DESCRIPTION
	GSW.512R	Tapping chuck M5-M12 MC.3-4
		Reversible including rubber clamps
	GSW.820R	Tapping chuck M8-M20 MC.3-4
		Reversible including rubber clamps
>>>	GSW.830	Tapping chuck M10-M30
1 3		
	VSP.160	Rubber clamp suitable for GSW.830 (ø9,0 - 16,0 mm)
	VSP.230	Rubber clamp suitable for GSW.830 (ø16,0 - 23,0 mm)
700		
~~		



TAP HOLDER / TAPPING KIT

TAP HOLDER						(GROUP 130)
	ORDER CODE	DESCRIPTION			DIN/ISO	
	TCM.08D376	Tap holder	M8	Ø	6 mm	DIN376
- mo	TCM.10D376	Tap holder	M10	Ø	7 mm	DIN376
	TCM.12D376	Tap holder	M12	Ø	9 mm	DIN376
	TCM.14D376	Tap holder	M14	Ø	11 mm	DIN376
	TCM.16D376	Tap holder	M16	Ø	12 mm	DIN376
	TCM.18D376	Tap holder	M18	Ø	14 mm	DIN376
	TCM.20D376	Tap holder	M20	Ø	16 mm	DIN376
	TCM.22D376	Tap holder	M22-24	Ø	18 mm	DIN376
	TCM.08I529	Tap holder	M8	Ø	8 mm	IS0529
	TCM.10I529	Tap holder	M10	Ø	10 mm	IS0529
	TCM.12I529	Tap holder	M12	Ø	9 mm	IS0529
	TCM.14l529	Tap holder	M14	Ø 1	11,2 mm	IS0529
	TCM.16l529	Tap holder	M16	ø 1	12,5 mm	IS0529
	TCM.18I529	Tap holder	M18	Ø	14 mm	IS0529
	TCM.20I529	Tap holder	M20	Ø	14 mm	IS0529
	TCM.22I529	Tap holder	M22	Ø	16 mm	IS0529
	TCM.24I529	Tap holder	M24	Ø	18 mm	IS0529

WHITE RING Steam tempered for use in abrasive short chipping applications,

such as cast iron and stainless steel

GREEN RING For tough non - ferrous metals

such as aluminium, zinc, lead, copper, brass and plastic

DIN371/376

DIN371/376

TAPPING KIT	THROUGH HOLE	S	(GROUP 164)
	ORDER CODE TSM.330	Tapping kit HSS-Co M35 quality Machine taps M3 - M30 DIN371/376 Tap holders M8 - M30	





BEVELING MACHINES

LKF.200

Thanks to the double roller guide the machine glides without a problem over the material. With a weight of only 22 kg the LKF.200 is easily manageable.

The milling angle is adjustable from 15° to 60° and the depth is incrementally variable and accurately adjustable. The LKF.200 has a maximum bevel width of 0 to 20 mm. The edges are perfectly formed and need no extra finishing.

The LKF.200 processes profiles, plates and pipes (from ø 160 mm) with the greatest of ease. The LKF.200 is suitable for all metals. The motor is provided with an electronic overload safety and a re-start feature. The LKF.200 is also provided with a compressed air connection that ensures extra Coolant when used intensively.

LKF.450/2

LKF.450/2 machine is perfectly suited for making welding angles, to countersink drilled holes and to deburr material. The Euroboor beveling machine weighs a mere 4.7 kg, making it very user-friendly and the ergonomic grip keeps it well handled.

Thanks to the variable adjustable speed, this machine is not only suitable for regular steel, but also for materials such as stainless steel and aluminum. It is driven by a powerful 1100W motor, which is equipped with a 'soft-start' feature.

LKF.450/2 machines come standard with a 45° milling head, including 2 high-quality cutting plates which can be used on 3 sides by repositioning them. You can upgrade your machine with both 30° and radius 2.5 milling heads. Cutting depth is accurate and continuously variable adjustable.

LKF.200

BEVELING MACHINE



Thanks to the double roller guide the machine glides effortlessly over the material. At only 22 kg the LKF200 is easily manageable. The LKF.200 processes profiles, plates and pipes (from ø160 mm) with the greatest ease. The LKF.200 is suitable for all metals.



MOTOR POWER 1100 Watt 15° - 60° EDGE ANGLE MAX. BEVEL WIDTH 0 - 20 mm

DIMENSIONS

WEIGHT VOLTAGE

PAGE 64

STANDARD DELIV	/ERY	
ORDER CODE	DESCRIPTION	PAGE
LKS.10-G	Carbide cutting plates (TiN coated) rounded angles (12 pieces)	64
Toolkit	Tools to change milling head and cutting plates	

ADDITIONAL PR	ODUCTS AVAILABLE	
ORDER CODE	DESCRIPTION	PAGE
LKS.10	Carbide cutting plates rounded angles	64
	suitable for LKF.200 (packaging 10 pieces)	
LKS.10-G	Carbide cutting plates MKII (Sharp edges)	64
	suitable for LKF.200 (packaging 12 pieces)	
LKS.10-R	Carbide cutting plates (TiAIN coated) with 90° angles	64
	suitable for LKF.200 (packaging 10 pieces)	
LKS.10-T	Carbide cutting plates (TiAIN coated), black with rounded	64
	angles suitable for LKF.200 (packaging 10 pieces)	
LKF.225	Pipe adaptor for LKF.200	64





- 1 set of assembly tools (Toolkit)
- 1 manual











LKF.450/2

BEVELING MACHINE



The LKF.450/2 machine is perfectly suited for making welding angles, to countersink drilled holes and deburr material.

Thanks to the variable adjustable speed, this machine is not only suitable for regular steel, but also for materials such as stainless steel and aluminium. It is driven by a powerful 1100W motor, which is equipped with a 'soft-start' feature.



LKF.450/2 BEVELING MACHINE

MOTOR POWER 1100 Watt 3000 - 6000 30°, 45°, Radius-2,5 EDGE ANGLE

MAX. BEVEL WIDTH 0 - 5 mm

30° EDGE

MAX. BEVEL WIDTH

45° EDGE

DIMENSIONS

4,7 kg VOLTAGE

LKF.450/2

PAGES 64 - 65

STANDARD DELIVERY				
ORDER CODE	DESCRIPTION	PAGE		
LKS.20	Carbide cutting plates suitable for LKF.450/2 (2 pieces)	64		
Milling head	Milling head 30° or 45° or R-2,5	65		

ADDITIONAL PRODUCTS AVAILABLE				
ORDER CODE	DESCRIPTION	PAGE		
LKS.20	Carbide cutting plates suitable for LKF.450/2	64		
	(packaging 10 pieces)			
LKS.20-R	Carbide cutting plates R2,5 suitable for LKF.450/2	64		
	(packaging 10 pieces)			
LKF.1201	Milling head 30°	65		
LKF.1202	Milling head 45°	65		
LKF.1203	Milling head R-2,5	65		







- Machine LKF.450/2
- 1 Milling head including 2 cutting plates
- Key SW 22
- Plastic case
- User manual



BEVELING ACCESSOIRIES

ACCESSORIES LKF.200 - LKF.450/2		(GROUP 55)
	ORDER CODE	DESCRIPTION
	LKS.10	Carbide cutting plates with rounded angles suitable for LKF.200 (packaging 10 pieces)
	LKS.10-G	Carbide cutting plates MKII with sharp angles suitable for LKF.200 (packaging 10 pieces)
	LKS.10-R	Carbide cutting plates (TiAIN coated) with 90° sharp angles suitable for LKF.200 (packaging 10 pieces)
	LKS.10-T	Carbide cutting plates (TiAIN coated), black with rounded angles
		suitable for LKF.200 (packaging 10 pieces)
	LKF.225	Pipe bevel kit
VA VA VA	LKS.20	Carbide cutting plates suitable for LKF.450/2
ATATAT		(packaging 10 pieces)
AD		
< "		
	LKS.20-R	Carbide cutting plates R2,5 suitable for LKF.450/2
		(packaging 10 pieces)
10 10 10 10 10 10 10 10 10 10 10 10 10 1		
4 1		
4 4		



Beveling Accessories

MILLING HEADS

ACCESSORIES LKF.450/2		(GROUP 55)
	ORDER CODE	DESCRIPTION
	LKF.1201	Milling head 30° suitable for LKF.450/2
	LKF.1202	Milling head 45° suitable for LKF.450/2
	LKF.1203	Milling head R-2,5 suitable for LKF.450/2

ROTARY BURRS

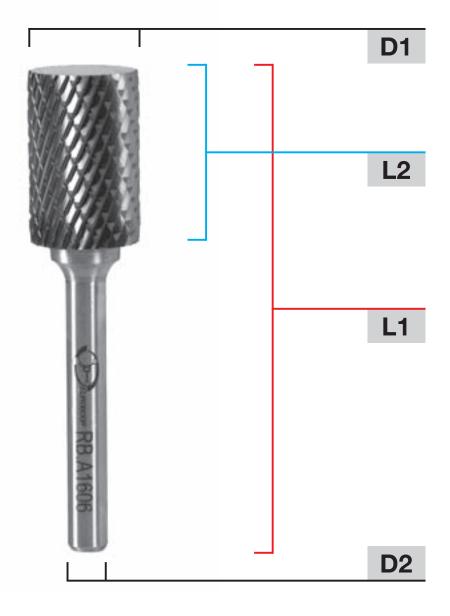
FEATURES

Tungsten Carbide Burrs

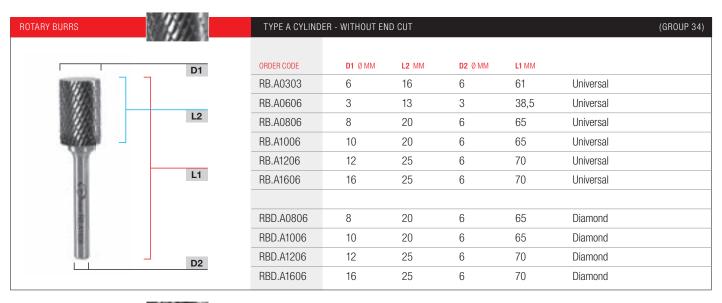
Manufacturing process: CNC Fully ground

Coating: Bright, TIALN

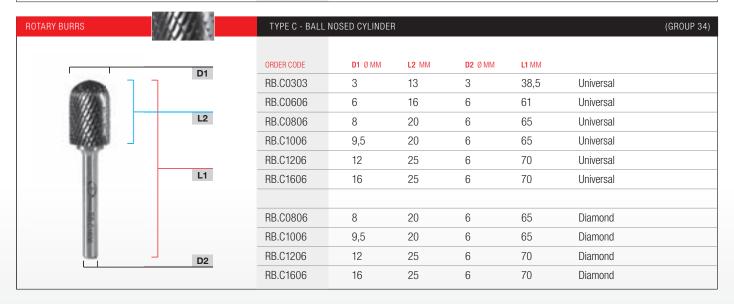
D1 mm Diameter of head
L2 mm Length of head
D2 mm Diameter of shank
L1 min. mm Total length



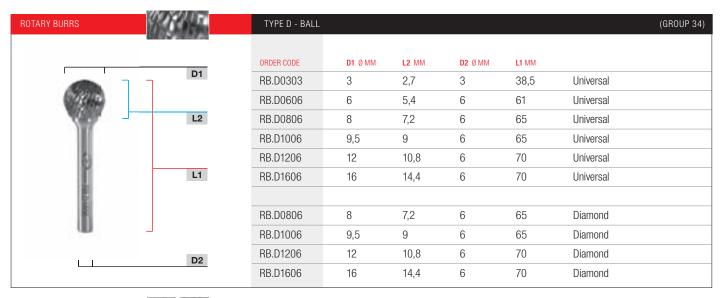




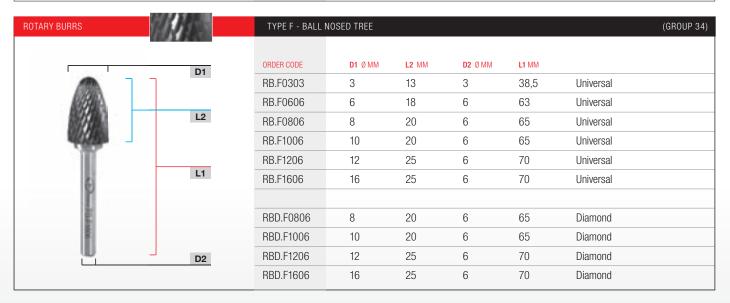




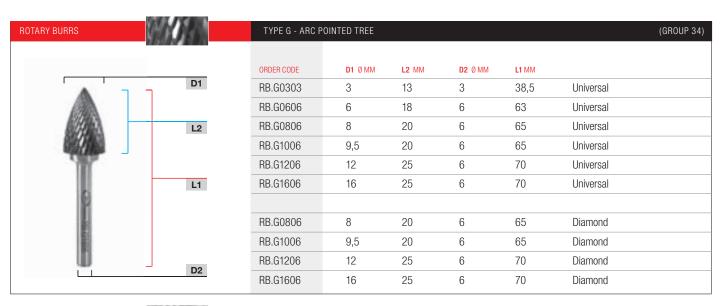
ROTARY BURRS

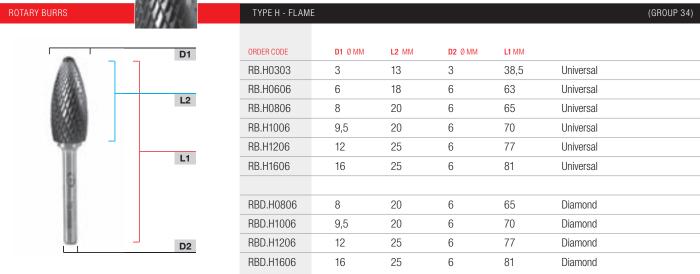






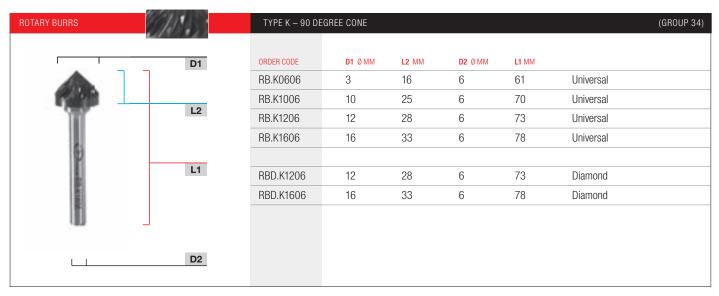


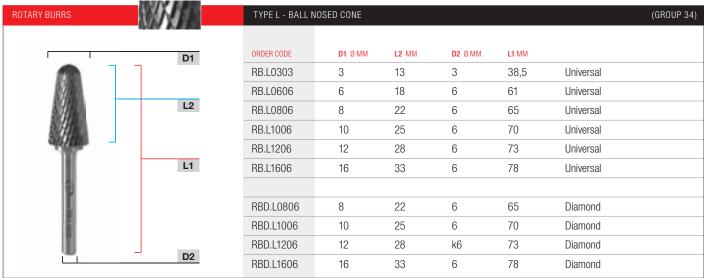


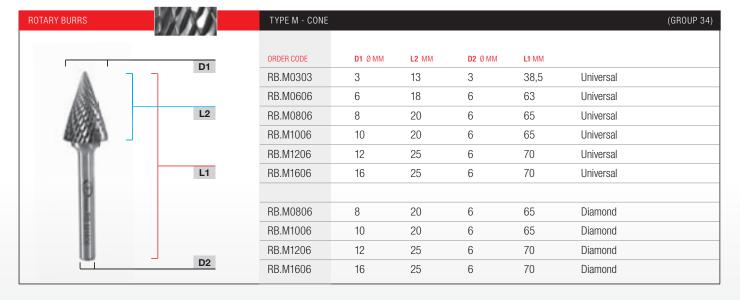




ROTARY BURRS









ROTARY BURRS	MM/8	TYPE N – INVERT	ED CONE					(GROUP 34)
	D1	ORDER CODE	D1 ØMM	L2 MM	D2 Ø MM	L1 MM		
WHAT I	_	RB.N0303	3	13	3	38,5	Universal	
1000		RB.N0606	6	17	6	52	Universal	
1	L2	RB.N1006	10	10	6	55	Universal	
181		RB.N1206	12	13	6	58	Universal	
5		RB.N1606	16	16	6	61	Universal	
lli)	L1							
[8]		RB.N1006	10	10	6	55	Diamond	
		RB.N1206	12	13	6	58	Diamond	
(II)								
	D2							

ROTARY BURRS				(GROUP 34)
	ORDER CODE	DESCRIPTION		
	RBS.105	Tungsten Carbide rotary	burrs set (5 pieces K30)	
		Double action teeth, shat	ft ø6 mm	
		SA3M 9,5 x 19 mm	cylinder without end cut	
B mula I		SB3M 9,5 x 19 mm	cylinder with end cut	
- A 1 1 1 1 1		SC3M 12,5 x 25 mm	ball nosed cylinder	
THE HEAT WA		SF3M 9,5 x 19 mm	ball nosed tree	
		SL3M 9,5 x 25 mm	ball nosed cone	

ROTARY BURRS			(GROU	JP 34)
	ORDER CODE	DESCRIPTION		
	RBS.110	Tungsten Carbide rotary	burrs set (10 pieces K30)	
		Double action teeth, sha	ft ø6 mm	
		SA3M 9,5 x 19 mm	cylinder without end cut	
1		SC3M 9,5 x 19 mm	ball nosed cylinder	
100000		SD3M 9,5 x 8 mm	cone	
2 2 1 1 T 1 T 1 T 1 T 1 T 1 T 1 T 1 T 1		SE3M 9,5 x 16 mm	oval	
A THE STATE OF		SF3M 9,5 x 19 mm	ball nosed tree	
		SG3M 9,5 x 19 mm	arc pointed tree	
		SJ3M 9,5 x 8 mm	60 degree cone	
		SL3M 9,5 x 27 mm	ball nosed cone (8/14°)	
100		SM3M 9,5 x 16 mm	cone	
		SN3M 9,5 x 9,5 mm	inverted cone	





BLADERUNNER

BLADERUNNER

Effortlessly sawing at high speed through all sorts of materials such as steel, stainless steel, aluminum and copper. Wood and plastic are not a problem either to the Bladerunner. Plates, profiles or pipes; the Bladerunner makes short work of everything it gets its teeth into. Showers of sparks belong almost to the past.

Chips are automatically caught in the integrated chip collector and therefore the surroundings remain clean. The Bladerunners are lightweight and ergonomically designed. The result; easily manageable,

extremely precise and accurate working.

All Bladerunners are equipped with a variable angle setting. Because of this the range of possibilities is even more extensive. Think for example about sawing bevelling edges. All Bladerunner machines are not only efficient but safe and durable as well.

All Bladerunner saw blades are provided with 'Omnicutting technique'. One saw blade enables you to cut steel, stainless steel or aluminum. Imagine the comfort and cost savings this system offers you!

BLADERUNNER EHC.230/2V







ACCESSORIES - SAW BLADES		
ORDER CODE	DESCRIPTION	
230.0003	Saw blade ø 230 mm, 48 teeth, bore size 25,4 mm	
200.0000	Saw blade y 250 mm, 40 teem, but 3/26 25,4 mm	





EHC.230/3 - CIRCULAR SAWING MACHINE

Sawing Machines

BLADERUNNER EHC.230/3

VOLTAGE 220-240V/50HZ 2700 (MIN-1) IDLE 1800 WATT MOTOR POWER ANGLE ADJUSTMENT 0 - 45° BORE SIZE Ø25,4 MM MAX. SAW DEPTH 90 °- 82,5 MM (TUBES) 45 °- 58 MM WEIGHT 8,9 KG MAX. CONTINUOUS USE MAX. 30 MINUTES MAX. Ø SAW BLADE 230 MM MAX. CAPACITY 3-13 MM BUILT-IN LASER INDICATION

PAGE 78

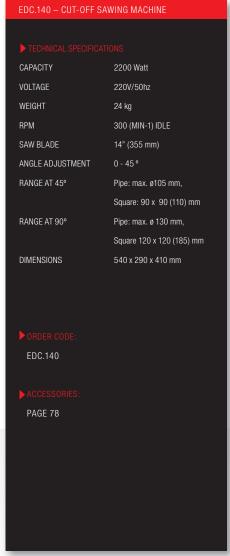




ACCESSORIES - S	SAW BLADES
ORDER CODE	DESCRIPTION
230.0003	Saw blade ø 230 mm, 48 teeth, bore size 25,4 mm

EDC.140 - CUT-OFF SAWING MACHINE



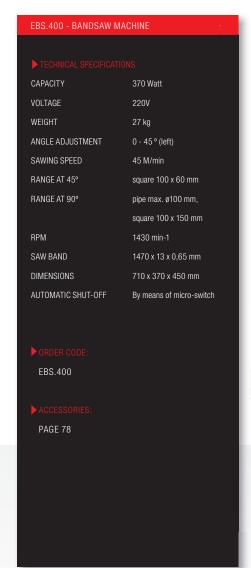


ACCESSORIES – S	SAW BLADES			
ORDER CODE	DESCRIPTION			
130.355	Saw blade ø355 mm	72 teeth	bore size 25,4 mm	
130.355/80	Saw blade ø355 mm	80 teeth	bore size 25,4 mm	





EBS.400 - BANDSAW MACHINE





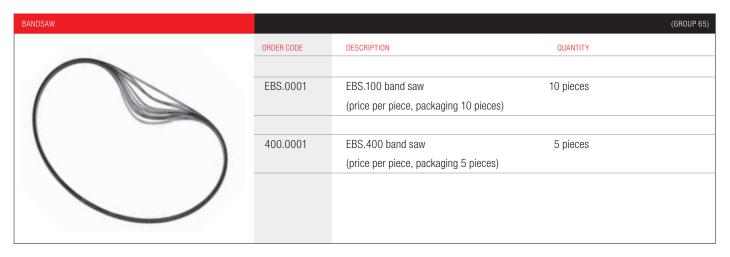


ACCESSORIES -	SAW BLADES		(GROUP 65)
ORDER CODE	DESCRIPTION	PACKAGING	
400.0001	EBS.400 band saw	5 pieces	
EBS.400-T	Frame compatible with EBS.400		

Accessories

CIRCLE SAW BLADES / BANDSAWS

CIRCLE SAW BLADES					(GROUP 160)
	ORDER CODE	DESCRIPTION			
The state of the s	185.0370	Saw blade ø180 mm	36 teeth	bore size 20 mm	
EUROBOOR 1	200.0001	Saw blade ø200 mm	48 teeth	bore size 25,4 mm	
PANTANCIAL BASED CONTROL OF THE PARTAIN OF THE PART	230.0003	Saw blade ø230 mm	48 teeth	bore size 25,4 mm	
Change Indiana Indiana	230.0003	Saw blade ø230 mm	48 teeth	bore size 25,4 mm	
- Immeria	130.355	Saw blade ø355 mm	72 teeth	bore size 25,4 mm	
State of the same	130.355/80	Saw blade ø355 mm	80 teeth	bore size 25,4 mm	
For the second s					







General Terms and Conditions

Abridged statement of general terms and conditions

OF EUROBOOR B.V. in Zoetermeer, the Netherlands

1. GENERAL

All our offers, quotations, agreements and their implementations are subject to the General Terms and Conditions as deposited at the Chamber of Commerce and Industry in The Hague. The applicability of all other General Terms and Conditions, in particular those of the client and/or contractor is explicitly excluded.

2. QUOTATIONS

All our quotations are in principle offered without any obligation unless a given period of validity is indicated. All information and/or data provided with the quotation remains our intellectual property.

We cannot be deemed liable for incorrect statement of the information provided with our quotations.

3. AGREEMENTS

Agreements, including further commitments and/or modifications, are only binding following our explicit confirmation or acceptance. In this regard only our records are conclusive. We are entitled to demand sureties in advance as well engage third parties for the implementation of the agreement.

4. PRICES

Our prices are calculated on the basis of purchasing costs and other cost price factors and based on delivery ex-factory/store and exclusive of Value Added Tax, shipping, etc. Changes in prices are explicitly reserved.

5. DELIVERIES AND LEADTIMES

Deliveries commence in principle on leaving our factory/store. Only those part-deliveries that are designated as such by us are permitted to be free at destination. Delivery times are stated as approximate. Exceeding these times does not give rise to any claims to damages in any event. Cancellation is only permitted after repeatedly (excessively) exceeding the delivery time and following written notice of default by the other party except for force majeure on our part. On receipt the delivered goods must be inspected for damage and defects which must be reported on the delivery and despatch notes. Returns, on our agreement, shall be at the other parties' costs.

6. TRANSPORT

Transport packaging is at the cost and risk of the other party, even if the transport documents state otherwise.

7. FORCE MAJEURE

In the event of force majeure we shall have the right to suspend or dissolve our obligations.

8. LIABILITY

Except for potential indemnity insurance, our liability is limited to the net invoice value of the delivered goods. As regards the remainder, the other party indemnifies us against every claim to damage compensation disregarding the cause.

9. COMPLAINTS

Complaints must be reported to us in writing within 8 days of delivery (for invoices this is 8 days following the invoice date), whereupon the other party is bound by the agreement. As regards hidden defects a period of 8 days after detection applies and an ultimate period of 6 months after delivery. Returns may only proceed following our prior written permission.

10. PAYMENT AND RETENTION OF TITLE

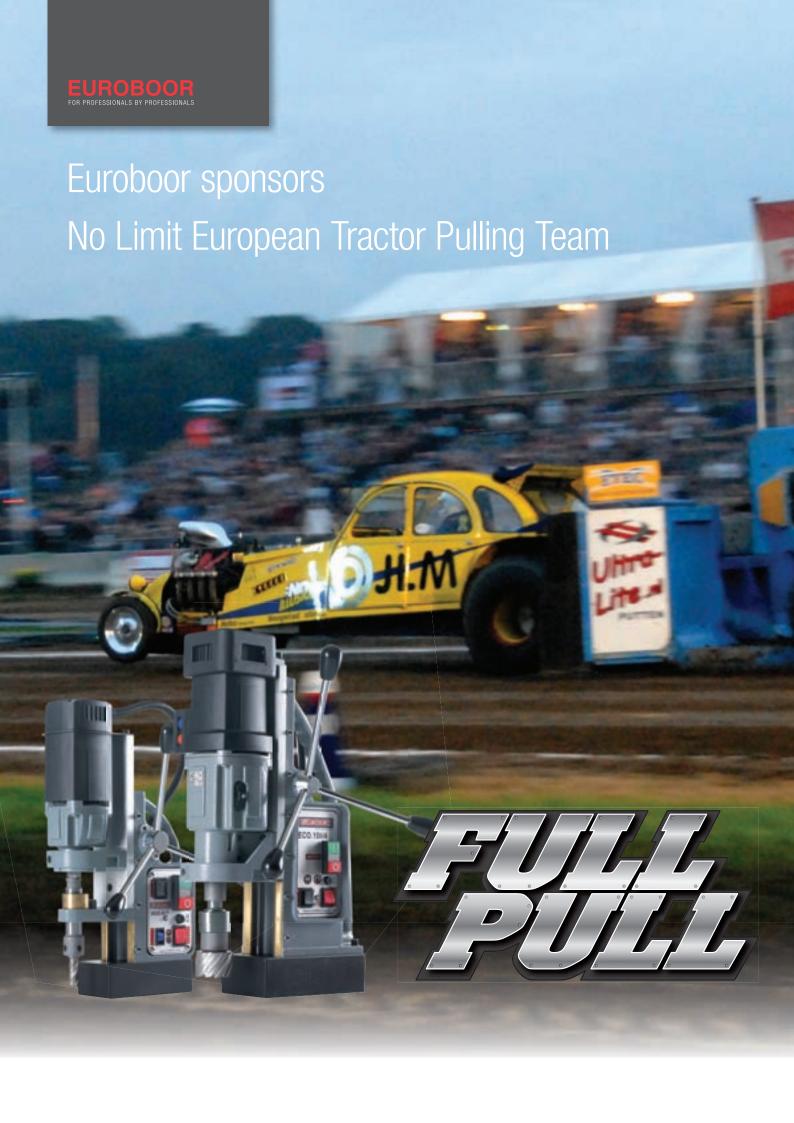
Payment shall be made no later than 14 days after date of invoice into our bank account. Interest at 1.5% per (part of a) month shall be incurred if this period is exceeded. All further invoicing costs incurred shall be charged to the negligent other party. In the event of late payments, the agreement may be dissolved by us without recourse to the courts, whereupon all our title rights are restored. The extrajudicial collection costs shall be no less than 15% of the total amount owed. Interest and costs of the claims are settled first. Insofar as the other party has not fulfilled its obligations in their entirety, all goods supplied by us which are still with the other party shall remain our (joint) property, which on the introduction of the New Dutch Civil Code has been lost as a non-possessory pledge concerning the goods for our (surety) collateral and that for the value of what the other party is indebted to us. In the event of resale of (yet) unpaid goods the other party is obliged to cooperate with their assignment.

The other party shall be obliged to draw up a similar retention of title as regards his purchaser.

11. DISPUTES

Disputes will be submitted to the competent court in our place of business unless we choose otherwise.

Notes



	YOUR DEALER:	

