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## Qualities/Application

Type	Quality	Recommended applications
Super-M	oil/alcohol soluble medium concentration HP diamond grit	for the occasional use as first and second polishing stages on hard materials
Super-W	oil/alcohol soluble higher concentration HP diamond grit	for the more frequent polishing operations on hard materials – from the second polishing stage
Super-F	oil/alcohol soluble high concentration HP diamond grit high percentage of the same mesh size	for regular polishing on hard materials – where a reduction in the polishing cycle time is required – on extremely hard surface coatings – from the second polishing stage

## List of grit sizes

Grit Size	Application	Tool material	Cutting speed
30 μ	Fine polish	Steel, cast iron, bronze,	v = 1–3 m/s
23 μ		brass, copper, safety glass,	
15 μ		laminated wood, plywood	
9 μ	Pre-polish	Cast iron, bronze, brass, copper, safety glass, lami- nated wood, plywood, hardwood	v = 1–3 m/s
6 μ	Mirror polish	Soft wood,	v = 5–20 m/s
3 μ		felt (hard or soft),	
1 μ		paper, cotton wool	
0,25 μ			



## Diamond pastes

Description	Grit μ	Color of paste	per each 5 gr.		
			Super-M	Super-W	Super-F
F-096	30	dark brown			○
M-066	30	dark brown	■		
W-086	30	dark brown		○	
F-095	15	pale brown			■
M-065	15	pale brown	■		
W-085	15	pale brown		■	
F-094	9	red			■
M-064	9	red	■		
W-084	9	red		■	
F-093	6	yellow			■
M-063	6	yellow	■		
W-083	6	yellow		■	
F-092	3	green			■
M-062	3	green	■		
W-082	3	green		■	
F-091	1	blue			■
W-081	1	blue		○	

Packing unit: 1 pc. per type

Ordering example: W-085

# 146 Diamond paste, Diamond sprays and thinner



## Diamond sprays

Description	Grit μ	Color	150 ml
GS-074	9	red	■
GS-073	6	yellow	■
GS-072	3	green	■
GS-071	1	blue	■
GS-070	0,25	pale grey	■

Packing unit: 1 pc. per type

150 ml = 126 g

Ordering example: GS-072



## Thinner

Description	Color	100 ml
MWF 3003	green	■

Packing unit: 1 pc. per type

Ordering example: MWF 3003